Fluid Sensors

Flow sensors
Pressure sensors
Temperature sensors

Level Measurement

Radar Wave Level Sensors
Guided Radar (TDR)
Ultrasonic Level Sensors
Rotating Paddle Level Switches
Vibrating Fork Level Switches
Float Level Switches

Linking your system

More information please visit us: www.ema-electronic.com



ema Electronics Ltd. sales@ema-electronic.com



Process Automation

- Fluid Sensors
- Level Measurement





About ema

ema Electronics Ltd. is a professional manufacturer in sensor and industrial switches, including Factory Automation, Process Automation and Human Machine Interfaces. Owning an outstanding R&D team which focus on core technique as well as being and devoted to development and innovation, we therefore provide our esteemed customers with All-in-One solutions as vertical integration including design, tooling, and production. We believe that the only way to offer the best industrial control system for customers is to be a total solution-provider. Through our enterprise concept, we can make our customers reduce the cost of operation, enhance the efficiency of work, and increase the quality plus the extra value of products.



Technical seminars/Conferences

We are ready to hold technical seminars in your company at any time.

Customization

Under certain situations, only custom design method can satisfy customers and meet their demand of application via our All-In-One solutions as vertical integration including design molding, tooling, assembly and production. turn capacity; we are able to absorb your ideas into design of customized products quickly.

Sales and technical support

Our laboratory could test on product in all kinds of industrial environment and customer's circumstances. Our partners could acquire demo kit, posters and other promotion materials to increase the sales.



After sale service

ema offer quick service and promised quality for all products. Repairs will be done immediately and you will receive a report after examination.



RoHS



Laws and rules regarding to the use of chemical raw materials has been gradually regulated in Europe, America, and China since July in 2006. EU(European Union) announced RoHS directive which restricts six kind of harmful substance, lead, mercury, cadmium, chromium, PBB, and PBDE to be applied to any electric and electronic machinery. Products are banned to be sold in those areas if violating the regulations. This directive aims to protect human's health and to recycle the discard motors and electronics equipments handling. Enterprises only focused on environment of producing in the past; however, nowadays many pay attention to the rules of environment security because of the importance of environmental protection consciousness from many countries. With the trend of global green concept, all ema products meet RoHS directive.

IP ranking

	e first nu otection a	mber against solid bodies		e second i tection aç	number gainst water
IP		Request	ΙP		Request
0	0	No protection	0	0	No protection
1	3	Protection anainst penetra- tion of solid bodies with dim-	1		Vertical water droplets. No harmful ingress.
	1	ensions of more than 50mm.	2		Showering at 15°. No harmful ingress.
2	F	Protection against the penetration of solid bodies with dimensions of more than 12 mm.	3		Showering at 60°. No harmful ingress.
3	\$	Protection against penetration od solid bodies with dimension of more than 2,5mm.	4		Splashing from any direction. No harmful ingress.
4	\$	Protection against penetration of solid bodies with dimension of more than 1mm.	5	×	Water jets from any direction 12.5l/min. No harmful ingress.
5		Protection against dust(no harmful deposit)	6	黑	Large volumes of water 100l/min.No ingress.
6		Total protection against dust(no penetration)	7		Immersion up to 1metre deep. No ingress Submersion at specified
					depths exceeding 1 metre. No ingress.
			9K	M	Protected against close-range high pressure, high temperature spray downs.

Explosion Certificate

Many manufacture factories would have concerns about security issues when using Level sensors, flammable gas, dust,oil refining,petrochemicals are all easy to cause safety accidents. So such industrial environment have a high demand for explosion-proof performance of Level Sensors. And many countries have developed a corresponding strictly standard, and only can be used in industrial environment after repeated experiments and tests. Ema's Ex-Proof Level Series has passed the examination and test of the National Explosion-proof Center, and obtained the authoritative certification of China National Quality Supervision and Test Center(CQST). The Ex-proof certification grade: Exd IICT6, which can be safely and stably applied to all kinds of dust and smoke environment to provide effective protection for the production without loss.

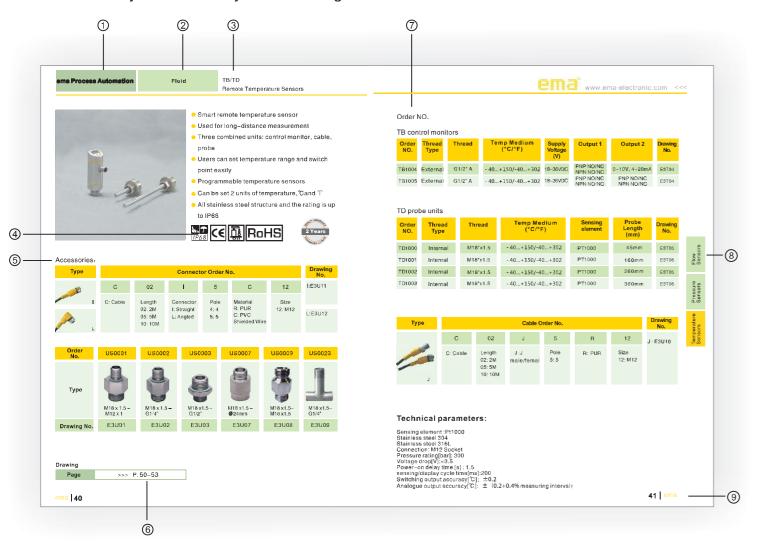
Application

Ema's Ex-proof Level sensors are suitable for industrial environments with a higher proportion of dust, flammable and explosive gas, combustible substances of steam or mist (e.g:CH4,C2H2,C2H4,NH3,CO,C2H5OH...). When General non-Ex-proof level sensor works in this kind of environment, It would be very easy to cause short circuit or explosive accidents by water or dust enter into internal, then as a dangerous precedent for safety production. While our Level sensor can avoid water, smoke gas liquid and dust into inside of product with it's unique internal structure design and special material. It also obtained the highest IIC in all of the Ex-proof level and can effectively prevent the occurrence of safety accidents.

China National Quality Supervision and Test Center (CQST)'s grade guidelines:

Ex	d	II C	Т6
China National Quality Supervision and Test Center (CQST)'s Certification	Electrical Equipment protection by flame proof housing"d" Notice: It can withstand the flammable mixture which have entered into the interior of the housing explosion but without loss. And through it can not ignite the Electrical Equipment housing of external explosive environment formed by one or more gas or steam through any bonding surfaces or holes in theIntrinsically safe "ia" means that the internal circuit inside the equipment under specified conditions, Electrical spark and thermal under normal or specified failure conditions can not ignite the specified explosive mixture instruments equipment. housing.	There are two types of Electrical Equipment that can not ignite surrounding explosive environment under specified conditions: I:Electrical Equipment under coal and pit. II:All Electrical Equipment for explosive gas environment except that under coal and pit. Type II can be divided into IIA,IIB and IIC,Equipment marked IIB can be used to the conditions of equipment marked IIA. While Equipment marked IIC can be used to the conditions of equipment marked IIA and IIB.	Maximum group temperature T6:85℃ Notice: When Electrical equipment works in the most unfavorable operating conditions within the specified range ,lt may cause the surface temperature of the Electrical equipment up to the highest,which was ignited by the surrounding explosive environment. The maximum surface temperature should be below the flammable temperature.

You can easily find the data you are looking for



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- ② Series classification
- ③ Model classification
- ④ Certificates
- ⑤ Ordering code
- 6 Drawing page

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- ⑦ Order Information
- ® Category
- 9 Brand

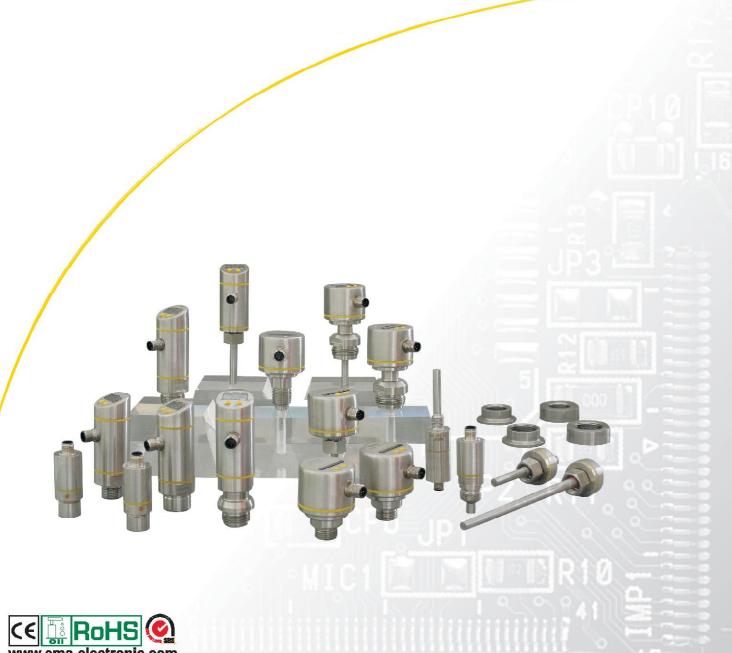
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Fluid Sensors

- Flow sensors
- Pressure sensors
- Temperature sensors





EMA has owned three main series in the category of Fuild Sensors up to now: Temperature, Pressure, and Flow Sensors. These series with similar operating principles due to the similar structures, detecting, MCU processing, output and display units. By the signals sampled via probes, fluid sensors operate the

MCU (Multi Control Unit) to convert signals into digital ones which are displayed again as numerical values in a segmented display as 2-color LEDs. According to values set by the user, the values are converted to digital or analogue signals automatically. Users can control MCUs by using buttons on the housing. As long as the threshold value is reached, signals are generated. These outputs are the same with digital outputs (NPN / PNP outputs, hysteresis, NO / NC, window-function NO / NC); besides, pressure and temperature sensors generate analogue signals (0-10V, 4-20mA). This series is completely protected from overload, short-circuit and reverse polarity. Protection rating is IP68.





EMA's electronic flow sensors operate in accordance with theory of thermo-diffusion that the sensors are using a physical principle, flowing mediums absorption and heat transportation. There are two thermistors and one heater in the probes. This heat cause an increase in temperature in certain areas, and the increased part is detected by one probe of them. As long as the mediums passes by, the probe can cool down which is again detected by the thermistors. Absorption rate are put into relation to a rate of flow which is indicated on the unit. Flow direction and position of sensor does not matter because the unit works without mechanical parts.





When the pressure acts on the interface of the ceramicdiaphragm, the diaphragm is deformed slightly. It is furthermore connected to a Wheatstone bridge through a thick-film-resistor in the back of the diaphragm. Due to the Piezo resistive Effect from voltage dependant resistors, the electric bridge will produce a high-linear voltage signal with a direct ratio to pressure. Then it is converted to a standard voltage signal which is then transmitted to the system. The 3-digit-segment display shows the value of pressure and then the value will be compared to setting points by the user. Finally, this value is converted to signals for switching output(NPN,PNP) or for analogue output.





ema's temperature sensors detect the operating temperature by RTD probe and than transmits the data to an examining circuit. After processing, the current operating temperature is displayed through LED and converted automatically into a digital (NPN, PNP) or an analogue (0-10V, 4-20mA) signal.

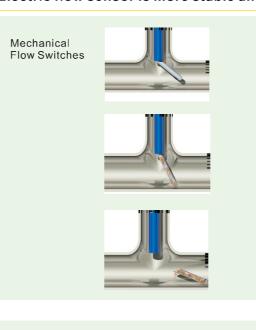




Features

FL series is an electronic device designed for monitoring a certain rate. Without mechanical components, this guarantees a reliable monitoring even in case of complex mediums over a long period. The purpose of FL series is to output a signal when the flow rate reaches the set-up range. Through controlcalculation, FL series can proceed to warn or activate the chain of protection system in order to protect the key equipments and to avoid unexpected damage in production. It can not only successfully reduce the possibility of breakdown and the cost of maintenance, but also keep the countless reliability of operational safety and of economic benefits.FL series is provide stable and steady service and are useable in hazardous areas by adapting to the theory of thermo-diffusion. It can be inserted into the tube or the container and set up the flow rate to an expected value. FL series is an electronic flow sensor meant for modern industry. It is applied widely in highly developed countries and has surpassed traditional flow switches.

Electric flow sensor is more stable and durable than traditional mechanical switch





Detect the flow mediums by the swing amplitude of the mechanical paddles or probes.



No matter of paddles or probes, the detection will be affected by the low sensitivity due to the rusty probes under a long-term operation.

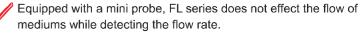


Serious rustiness even causes the break of paddles or probes, and then falling probes may clog up the pipes or damage the machines. It not only makes the mechanical flow switches operate falsely ,but also face the derivative problems on the maintenance of pipe system and of machines.

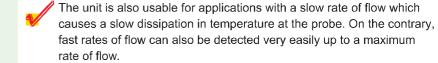














Using stainless steel for the probe means no rust and more accurate

Flow sensors

Linking your system



EMA's electronic flow sensors operate in accordance with theory of thermo-diffusion that the sensors are using a physical principle, flowing mediums absorption and heat transportation. There are two thermistors and one heater in the probes. This heat cause an increase in temperature in certain areas, and the increased part is detected by one probe of them. As long as the mediums passes by, the probe can cool down which is again detected by the thermistors. Absorption rate are put into relation to a rate of flow which is indicated on the unit. Flow direction and position of sensor do not matter because the unit works without mechanical parts.





Flow + Temperature Sensor

Flow + Temperature Sensor is the most progressive technique and is created exclusively to satisfy the demands of customers. It perfectly combines temperature sensor and flow sensor in one unit. The LED bar can display indication of the temperature and flow range as well as output warning signals separately. With features such as high precision, usage of very small space, user-friendly handling and impressive design it can be applied in all industries. Those deal with electricity, sewage disposal, petroleum, chemical engineering, metallurgy, glass, coolant system, machinery production and more.



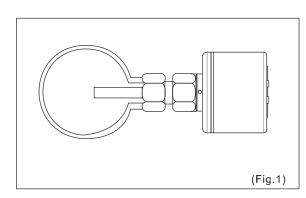
1 Unique design in the world, programmable smart flow + temperature sensor

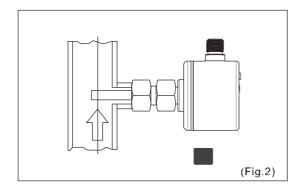
Smart Flow Sensors

- 2 Users can set the range and switch point of flow rate and temperature through the buttons
- 3 Interactive visualization interface make it easier to monitor on-site
- 4 Built-in high precision sensor chip, widely used in detecting gas and liquid
- 5 Overload, short-circuit and reverse polarity power protection
- 6 Stainless stell housing

Installation

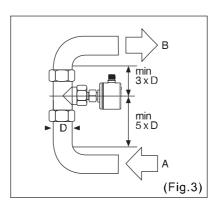
- 1. It is strongly suggested to install the sensor in the sides while installing it in the horizontal pipe. (Fig. 1)
- It is supposed to clear up the sediments while installing the sensor in the bottom of the pipe.
- It is supposed to pay attention to the medium occupied the pipe while installing the sensor in the top of the pipe.
- 2. Please install the sensor in the place which the medium flows upward while installing it in the vertical pipe. (Fig. 2)

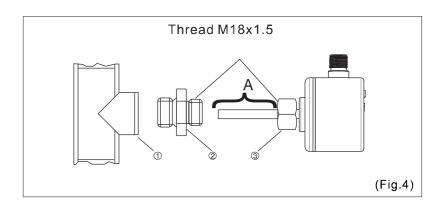




Avoiding damage, the user should watch out for the minimum distance between the sensor and the curve, the valve and the cross section which changes. (Fig. 3):

- Entrance (A) min.5xD
- Exit (B) min.3xD
- Diameter of the pipeline(D)





LED display

Settiong buttons

1.To screw the nut smoothly, please add the lubricant on the nut ③ and the threads. (Fig.4) Notice: It is disallowed to add lubricant on the sensor probe(A).

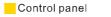
Smart type

- 2. Screw a suitable adapter ② to the joint ①. (Fig.4)
- 3. Insert the sensor to the adapter and then screw the nut ③ (The biggest screwing torque: 50Nm). (Fig.4)

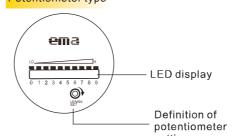
The depth of insertion: The minimum depth inserting to the pipeline is 12mm. To insure the correct depth, the user can use an adapter 2 (Accessory; optional order).

Notice: The probe of sensor is not allowed to contact the wall of the pipe.

Menu setting and indication status



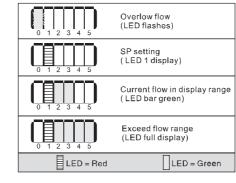




Definition of potentiometer setting

SP setting: Rotate in clockwise direction,LED increase Rotate in anticlockwise direction, LED decrease

Display function (Operation mode)



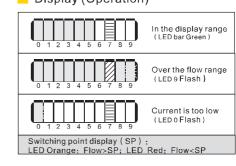
ema

0 0

Button definition

MODE / ENTER: Selection / Confirmation Learn/Set: Adjust to the biggest / smallest flow; value setting(Keep pressing button to scroll the display: Press button once to increase the value progressive.)

Display (Operation)



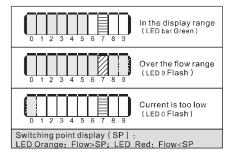
Button definition

Flow+Temp. type ema

MODEZ LEARN

MODE/ENTER: Selection / Confirmation LEARN/SET: Adjust the setting rate of flow/value, the tempterature SP (display, output, calibration of temperature, flow SP, and remote enable function.)

Display (Operation)



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LED display

Settiong buttons

- Programmable flow sensor. User can set the flow range and switch point via buttons easily
- Sensible substance: gas, liquids
- OPower protection: overload, shortcircuit, reverse polarity
- Medium temperature: -25℃~80℃
- Robust housing/probe stainless steel 316L
- Protection: IP68









Туре				Connect	or Order N	lo.		Drawing No.
		С	02	1	5	С	12	I: E3U11
HILL SAME	ı	C: Cable	Length	Connector	Pole	Material R: PUR	Size	
A STATE OF THE STA	L		02: 2M 05: 5M 10: 10M	I: Straight L: Angled	4: 4 5: 5	C: PVC S: PVC Shielded wire	12: M12	L: E3U12

Order No.	US0001	US0002	US0003	US0007	US0009	US0023
Туре	M18 x 1.5 - M12 x 1	M18 x 1.5 - G1/4"	M18 x1.5 - G1/2"	M18 x1.5 – Ø24mm	M18 x1.5- M18 x1.5	M18 x1.5- G1/4"
Drawing No.	E3U01	E3U02	E3U03	E3U07	E3U08	E3U09

* US0023 is used for low flow rate

Drawing

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Order NO.

FL60 Smart type

Order NO.	Thread Type	Thread	Sensible Range Liquid (cm/s)	Sensible Range gas (cm/s)	Output	Probe Length (mm)	Supply Voltage (V)	Drawing No.
FL6001	Internal	M18×1.5	3~300	200~3000	PNP NO/NC	45	20~36 DC	E3F01
FL6002	Internal	M18×1.5	3~300	200~3000	NPN NO/NC	45	20~36 DC	E3F01
FL6003	Internal	M18×1.5	3~300	200~3000	RELAY NO/NC	45	20~36 DC	E3F01
FL6004	Internal	M18×1.5	3~300	200~3000	RELAY NO/NC	45	85~265 AC	E3F01
FL6005	Internal	M18×1.5	3~60	200~800	4~20mA	45	20~36 DC	E3F01

FL60 Extra length probe

Order NO.	Thread Type	Thread	Sensible Range Liquid (cm/s)	Sensible Range gas (cm/s)	Output	Probe Length (mm)	Supply Voltage (V)	Drawing No.
FL6011	Internal	M18×1.5	3~300	200~3000	PNP NO/NC	100	20~36 DC	E3F01
FL6012	Internal	M18x1.5	3~300	200~3000	NPN NO/NC	100	20~36 DC	E3F01
FL6013	Internal	M18x1.5	3~300	200~3000	RELAY NO/NC	100	20~36 DC	E3F01
FL6014	Internal	M18x1.5	3~300	200~3000	RELAY NO/NC	100	85~265 AC	E3F01

FL61Titanium allov probe

Order NO.	Thread Type	Thread	Sensible Range Liquid (cm/s)	Sensible Range gas (cm/s)	Output	Probe Length (mm)	Supply Voltage (V)	Drawing No.
FL6101	Internal	M18×1.5	3~300	200~3000	PNP NO/NC	45	20~36 DC	E3F01
FL6102	Internal	M18×1.5	3~300	200~3000	NPN NO/NC	45	20~36 DC	E3F01
FL6103	Internal	M18×1.5	3~300	200~3000	RELAY NO/NC	45	20~36 DC	E3F01
FL6104	Internal	M18×1.5	3~300	200~3000	RELAY NO/NC	45	85~265 AC	E3F01

Technical parameters:

Housing/Probe material: Stainless steel 316L

Connection: M12 Socket Pressure rating [bar]: 300 Max. current load [mA]: 400 Voltage drop [V]: < 2.5 Power-on delay time [s]:<8 Output response time [s]: < 2 4...20mA Output accuracy: ±10%

Medium temperature[℃]: –25...80

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Programmable smart flow + temperature sensor, user can set flow range and switch point via buttons easily

Flow and Temperature sensors

- Visual indication makes the control of this sensor easier
- Sensible substance: gas, liquids
- OPower protection: overload, short-circuit, reverse polarity
- Medium temperature: -25℃~80℃
- Robust housing/probe stainless steel 316L
- Protection: IP68









Accessories:

Туре		Connector Order No.				Drawing No.		
		С	02	I	5	С	12	I: E3U11
Mile	ı	C: Cable	Length	Connector	Pole	Material	Size	
a de la constante de la consta	L		02: 2M 05: 5M 10: 10M	I: Straight L: Angled	4: 4 5: 5	R: PUR C: PVC S: PVC Shielded wire	12: M12	L: E3U12

Order No.	US0001	US0002	US0003	US0007	US0009	US0023
Туре	M18 x 1.5 - M12 x 1	M18 x 1.5 – G1/4"	M18 x1.5 - G1/2"	M18 x1.5 - Ø24mm	M18 x1.5- M18 x1.5	M18 x1.5- G1/4"
Drawing No.	E3U01	E3U02	E3U03	E3U07	E3U08	E3U09

* US0023 is used for low flow rate

Drawing

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Order NO.

Order NO.	Thread Type	Thread	Sensible Range Liquid (cm/s)	Sensible Range gas (cm/s)	Output	Probe Length (mm)	Supply Voltage (V)	Drawing No.
FL6201	Internal	M18×1.5	3~300	200~3000	PNP NO/NC	45	20~36 DC	E3F03
FL6202	Internal	M18×1.5	3~300	200~3000	NPN NO/NC	45	20~36 DC	E3F03

Technical parameters:

Housing/Probe material: Stainless steel 316L

Connection: M12 Socket Pressure rating [bar]: 300 Max. current load [mA]: 2 × 400 Voltage drop [V]: < 2.5

Power-on delay time [s]:<8 Output response time [s]: < 2

Temperature display accuracy[℃]: ±0.5 Medium temperature[℃]: –25...80

Pressure Sensors





- Setting by potentiometer
- No pressure lose
- Full pass flow tube
- Extremely wide flow range
- Different kinds of flow medium can be measured
- Simple indication, Highly reliability
- Robust housing/probe stainless steel 316L
- Protection: IP68









US0041 G1/2"-Ø24mm E3U13

Drawing

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Order NO.

(Order NO.	Thread Type	Thread	Sensible Range Liquid (cm/s)	Sensible Range gas (cm/s)	Output	Probe Length (mm)	Supply Voltage (V)	Drawing No.
F	L6301	External	G1/2"A	3~300	200~3000	PNP/NPN NO	45	20~36 DC	E3F04
F	L6302	External	G1/2"A	3~300	200~3000	PNP/NPN NC	45	20~36 DC	E3F04

Technical parameters:

Housing/Probe material: Stainless steel 316L

Connection: M12 Socket Pressure rating [bar]: 300 Max. current load [mA]: 400 Voltage drop [V]: < 2.5 Power-on delay time [s]:<8

Output response time [s]: < 2 Medium temperature[°C]: −25...80

Liquid SP setting [cm/s]: Adjustable via potentiometer (Factory setting: 15) Gas SP setting [cm/s]: Adjustable via potentiometer (Factory setting: 150)



- Used for long-distance flow measurement
- Three combined units: controller, cable, probe
- Users can set flow range and switch point via buttons easily
- Embedded high precision sensing chip and suitable for gas and liquid
- All stainless steel structure and protection rating is up to IP68









Туре		Connector Order No.									
	С	02	I	5	С	12	I: E3U11				
I L	C: Cable	Length 02: 2M 05: 5M 10: 10M	Connector I: Straight L: Angled	Pole 4: 4 5: 5	Material R: PUR C: PVC S: PVC Shielded wire	Size 12: M12	L: E3U12				

Order No.	US0001	US0002	US0003	US0007	US0009	US0023
Туре	M18 x 1.5 -	M18 x 1.5 -	M18 x1.5 -	M18 x1.5 -	M18 x1.5-	M18 x1.5-
	M12 x 1	G1/4"	G1/2"	Ø24mm	M18 x1.5	G1/4"
Drawing No.	E3U01	E3U02	E3U03	E3U07	E3U08	E3U09

* US0023 is used for low flow rate

Drawing

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Order NO. **Control monitors**

Order NO.	Thread Type	Thread	Sensible Range Liquid (cm/s)	Sensible Range gas (cm/s)	Output	Probe Length (mm)	Supply Voltage (V)	Drawing No.
FL6401	External	G1/2"A	3~300	200~3000	PNP NO/NC	None	20~36 DC	E3F05
FL6402	External	G1/2"A	3~300	200~3000	NPN NO/NC	None	20~36 DC	E3F05
FL6403	External	G1/2"A	3~300	200~3000	RELAY NO/NC	None	20~36 DC	E3F05
FL6404	External	G1/2"A	3~300	200~3000	RELAY NO/NC	None	85~265 AC	E3F05

Probe

Order NO.	Thread Type	Thread	Sensible Range Liquid (cm/s)	Sensible Range gas (cm/s)	Output	Probe Length (mm)	Supply Voltage (V)	Drawing No.
FL6410	Internal	M18"x1.5	None	None	None	45	None	None

Туре			Drawing No.				
	С	02	J	5	R	12	J : E3U10
J.	C: Cable	Length 02: 2M 05: 5M 10: 10M	J:Jumper male/female	Pole 5: 5	R: PUR	Size 12: M12	

Technical Parameters

Housing/Probe material: Stainless steel 316L

Connection: M12 Socket Pressure rating [bar]: 300 Max. current load [mA]: 400 Voltage drop [V]: < 2.5 Power-on delay time [s]:<8 Output response time [s]: < 2 Medium temperature[°C]: −25...80

ema 18



- Output function: can be converted by dip switches
- Sensing substance: gas, liquid
- Display: LED
- Power protection: overload, reverse polarity
- Explosion proof classification: Exd II CT6



Order No.	US0001	US0002	US0003	US0007	US0009	US0023
Туре						
	M18 x 1.5 – M12 x 1	M18 x 1.5 – G1/4"	M18 x1.5 – G1/2"	M18 x1.5 – Ø24mm	M18 x1.5- M18 x1.5	M18 x1.5- G1/4"
Drawing No.	E3U01	E3U02	E3U03	E3U07	E3U08	E3U09

* US0023 is used for low flow rate

Technical parameters:

Housing/Probe material: Stainless steel 316L Connection: Terminal Pressure rating [bar]: 300 Max. current load [mA]: 400 Voltage drop [V]: < 2.5 Power-on delay time [s]:<8 Output response time [s]: < 2 Medium temperature[°C]: −25...80

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	_	_			
		=	_		
_			_		

Order N	Order NO.												
Order NO.	Thread Type	Thread	Sensible Range Liquid (cm/s)	Sensible Range gas (cm/s)	Output	Probe Length (mm)	Supply Voltage (V)	Drawing No.					
FL2001	Internal	M18 x 1.5	3~300	200~3000	PNP NO/NC	45	20~36 DC	E3F06					
FL2002	Internal	M18 x 1.5	3~300	200~3000	NPN NO/NC	45	20~36 DC	E3F06					

Pressure Sensors

Temperature Sensors

Drawing

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- This electronic flow sensors meet the standard of hygienic design
- Embedded high precision sensing chip and suitable for gas and liquids
- Elegant design, smooth surface, anti-acid, anti-alkali and anti-corrosion
- Users can set flow range and switch point via ibuttons easily
- All stainless steel structure and the rating is up to IP69K











Туре		Connector Order No.									
	С	02	I	5	С	12	I: E3U11				
I L	C: Cable	Length 02: 2M 05: 5M 10: 10M	Connector I: Straight L: Angled	Pole 4: 4 5: 5	Material R: PUR C: PVC S: PVC Shielded wire	Size 12: M12	L: E3U12				

Order No.	US0063	US0064
Туре	Hygienic welding adapter	Hygienic Tri Clamp adapter
Drawing No.	E3U17	E3U18

Drawing

Order NO.

FL33 Sanitary Flow sensors

Order NO.	Thread Type	Thread	Sensible Range Liquid (cm/s)	Sensible Range gas (cm/s)	Output	Probe Length (mm)	Supply Voltage (V)	Drawing No.
FL3301	External	G1"A	3~300	200~3000	PNP NO/NC	45	20~36 DC	E3F02
FL3302	External	G1"A	3~300	200~3000	NPN NO/NC	45	20~36 DC	E3F02

FL331X Sanitary Flow and Temperature Sensors

Order NO.	Thread Type	Thread	Sensible Range Liquid (cm/s)	Sensible Range gas (cm/s)	Output	Probe Length (mm)	Supply Voltage (V)	Drawing No.
FL3311	External	G1"A	3~300	200~3000	PNP NO/NC	45	20~36 DC	E3F02
FL3312	External	G1"A	3~300	200~3000	NPN NO/NC	45	20~36 DC	E3F02

Technical parameters:

Housing/Probe material: Stainless steel 316L Connection: M12 Socket Pressure rating [bar]: 300 Max. current load [mA]: 400 Voltage drop [V]: < 2.5 Power-on delay time [s]:<8

Output response time [s]: < 2 Medium temperature[°C]: −25...95 Pressure Sensors

Linking your system





Features

Pressure sensors are applied to a variety of fields in industrial automation such as water conservancy, hydroelectric industry, intelligent architecture, automation control, aviation, military industry, petroche-mical industry, electric power, shipping, machinery tools, and more.

Applications

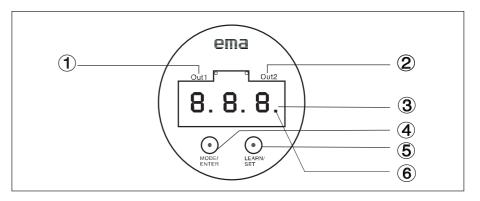






- Measure and control the pressure of gas and of liqulid in the pipeline transportation systems.
- Monitor the pressure values of the oil of cutting machines.
- Monitor the pressure in the oiling cylinders, oil circuits, and oil pipes in order to secure the oil circuits and reach specify pressure
- Detect pressure of oil in pipes in wind power equipments
- Detect pressure of enzymes or other chemicals in containers.
- Monitor pressure of liquids in the containers, and warn while the pressure detected is over that set by users.
- Detect pressure in liquid waste processing systems.
- Measure and control the pressure of gas and of liquids.
- Detect pressure of materials in extracting systems controlled by motors.

Controls and visual indication



	_	
(1	Out1	Out1 output connected, LED light on
(2	Out2	Out2 output connected, LED light on
(3	7-segment LED	Displays system pressure, parameters and setting value
4	MODE/ENTER	Selection of parameter and acknowledgement of parameter value
(5	LEARN/SET	Setting of learn mode and parameter value
(6	Millesimal display	The value displayed should be multiplied by 10 when this dot flashes.

Pressure sensors



When the pressure acts on the interface of the ceramic-diaphragm, the diaphragm is deformed slightly. It is furthermore connected to a Wheatstone bridge through a thick film resistor in the back of the diaphragm. Due to the Piezo resistive Effect from voltage dependant resistors, the electric bridge will produce a high-linear voltage signal with a direct ratio to pressure. Then it is converted to a standard voltage signal which is then transmitted to the system. The 3-digit-segment display shows the value of pressure and then the value will be compared to setting points by the user. Finally, this value is converted to signals for switching output(NPN,PNP) or for analogue output(0-10V,4-20mA).



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Fuctions and features

By the probe, the pressure sensor can detect and then display the current system pressure (bar;Psi;Kgf;Psi); meanwhile, it can generate two signals according to the setting of output.

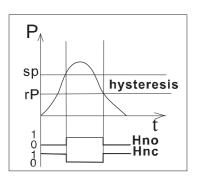
Output 1	Output 2
Hysteresis/N.O.(Hno)	Analogue output
Hysteresis function/N.C.(Hnc)	4~20mA(I)
window function/N.O.(Fno)	Analogue output
window function/N.C.(Fnc)	0~10V(U)

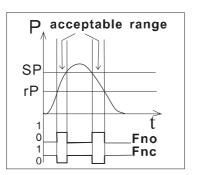
Hysteresis

The hysteresis keeps the switching state of the outputs stable. if the system pressure varies about the preset value. When the system pressure is increasing, the output switches when the switch-on point has been reached (SP1); when the system pressure is decreasing again, the output switch-off point (rP1) has been reached. The hysteresis can be adjusted: First the switch-on point is set, then the switch-on point with the different demand.

Window function :

The Window function enables the monitoring of a defined acceptable range. When the system press varies between the switch-on point (SP1) and the switch-off point (rP1). the output is switched (window function/NO) or not switched (window function NC). The width of the Window can be set by means of the difference between SP1 and rP1. SP1=upper value, rP1=lower value.





Operating modes

Run mode: (Normal operating mode)

- When the supply voltage has been applied, the unit is in the Run mode. It monitors and switches the transistor output according to the set parameters.
- The output value of analogue signal is related to system presure
- The digit display indicates the current system pressure; the red LED indicates the switching state of the transistor output.

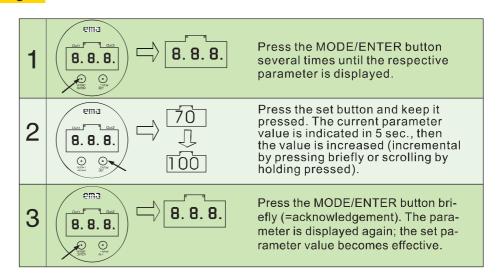
Display mode: (Indication of parameters and the set parameter values)

- When the "MODE/ENTER" button is pressed briefly, the unitpasses to the Display mode which allows parameter values to be read. The internal sensing, processing and output functions of the unit continue as if in Run mode.
- The parameter names are scrolled with each pressing of the "MODE/ENTER" button.
- when the "SET" button is pressed briefly, the correspond-ing parameter value is displayed for 5 sec.. After another 5 sec. The unit returns to the Run mode.

Programming mode: (Setting of the parameter values)

- The unit passes it the programming mode when after the selection of a parameter value (Display mode) the "LEARN/ SET" button is pressed until the display of the parameter value has been changed. Internally the unit remains in the operating mode. It continues its monitoring function with the existing parameters until the change has been terminated.
- You can change the parameter value by pressing the "LEARN/SET" button and confirm it by pressing the "MODE/ENTER" button. The unit returns to the Run mode when no button has been pressed for 5 seconds.

Programming



- Decrease parameter value: Make the parameter value displayed reach the maximum setting of the parameter value, and then recycle from the minimum value to the maximum value
- Lock: The device has automatically lock function. If no key pressed when it is in the run mode, it will automatically lock the pushbuttons, normally detect temperature fluctuations, and output control value.
- Unlock: When it is in normal pressure display state(run mode),long press LEARN/SET, then press MODE/ENTER, maintaining 10 seconds, until display ULC the device is unlocked. All devices from the factory are locked.

Setting / Operation

Detecting security of device if the operation works effective. Fault situations:

OL	Too high pressure
LO	Too low pressure
Sc	Flashing = PNP or NPN output means overload or short circuit



- Programmable smart pressure sensor, user can set the pressure range and switch point via buttons easily
- Offering 4 units of pressure, Bar, Kg/cm², Mpa, and Psi, to be converted
- Power protection: overload, short-circuit, reverse polarity
- Delivers high accuracy, high stability and anticorrosive
- Protection:IP68











Туре			Connector Order No.							
		С	02	1	5	С	12	I:E1I38		
and the second	L	C: Cable	Length 02: 2M 05: 5M 10: 10M	Connector I: Straight L: Angled	Pole 4: 4 5: 5	Material R: PUR C: PVC S: PVC Shielded Wire	Size 12: M12	L:E1l39		

Order No.	US0004	US0005	US0006
Туре	G1/4" – G1/2"	G1/4" – G1/4"	G1/4" – M20 x 1.5
Drawing No.	E3U04	E3U05	E3U06

Drawing



Order NO.	Thread (Internal)	Sensible Range (bar)	Supply Voltage (V)	Output 1	Output 2	Electric design	Drawing No.
PA1140	G1⁄4"I	-11	18~36 DC	PNP NO/NC, NPN NO/NC	0~10V, 4~20mA	4	E3P01
PA1141	G1/4"I	2	18~36 DC	PNP NO/NC, NPN NO/NC	0~10V, 4~20mA	4	E3P01
PA1142	G1/4"I	5	18~36 DC	PNP NO/NC, NPN NO/NC	0~10V, 4~20mA	4	E3P01
PA1143	G1/4"I	10	18~36 DC	PNP NO/NC, NPN NO/NC	0~10V, 4~20mA	4	E3P01
PA1144	G1/4"I	20	18~36 DC	PNP NO/NC, NPN NO/NC	0~10V, 4~20mA	4	E3P01
PA1145	G1⁄4"I	50	18~36 DC	PNP NO/NC, NPN NO/NC	0~10V, 4~20mA	4	E3P01
PA1146	G1/4"I	100	18~36 DC	PNP NO/NC, NPN NO/NC	0~10V, 4~20mA	4	E3P01
PA1147	G1/4"I	200	18~36 DC	PNP NO/NC, NPN NO/NC	0~10V, 4~20mA	4	E3P01
PA1148	G1⁄4"I	250	18~36 DC	PNP NO/NC, NPN NO/NC	0~10V, 4~20mA	4	E3P01
PA1149	G1⁄4"I	400	18~36 DC	PNP NO/NC, NPN NO/NC	0~10V, 4~20mA	4	E3P01
PA1150	G1⁄4"I	600	18~36 DC	PNP NO/NC, NPN NO/NC	0~10V, 4~20mA	4	E3P01
PA1160	G1⁄4"I	-11	18~36 DC	PNP NO/NC, NPN NO/NC	PNP NO/NC, NPN NO/NC	4	E3P01
PA1161	G1⁄4"I	2	18~36 DC	PNP NO/NC, NPN NO/NC	PNP NO/NC, NPN NO/NC	4	E3P01
PA1162	G1/4"I	5	18~36 DC	PNP NO/NC, NPN NO/NC	PNP NO/NC, NPN NO/NC	4	E3P01
PA1163	G1⁄4"I	10	18~36 DC	PNP NO/NC, NPN NO/NC	PNP NO/NC, NPN NO/NC	4	E3P01
PA1164	G1⁄4"I	20	18~36 DC	PNP NO/NC, NPN NO/NC	PNP NO/NC, NPN NO/NC	4	E3P01
PA1165	G1⁄4"I	50	18~36 DC	PNP NO/NC, NPN NO/NC	PNP NO/NC, NPN NO/NC	4	E3P01
PA1166	G1⁄4"I	100	18~36 DC	PNP NO/NC, NPN NO/NC	PNP NO/NC, NPN NO/NC	4	E3P01
PA1167	G1⁄4"I	200	18~36 DC	PNP NO/NC, NPN NO/NC	PNP NO/NC, NPN NO/NC	4	E3P01
PA1168	G1⁄4"I	250	18~36 DC	PNP NO/NC, NPN NO/NC	PNP NO/NC, NPN NO/NC	4	E3P01
PA1169	G1⁄4"I	400	18~36 DC	PNP NO/NC, NPN NO/NC	PNP NO/NC, NPN NO/NC	4	E3P01
PA1170	G1⁄4"I	600	18~36 DC	PNP NO/NC, NPN NO/NC	PNP NO/NC, NPN NO/NC	4	E3P01

Technical parameters:

Probe material: Stainless steel 316L Accuracy[%]: ≤ ±0.5
Current load [mA]: 300
Voltage drop [V]: < 2
Analogue output response time [ms]: < 3
Power-on delay time [s]:0.3
Medium temperature[°C]: -25...80
Pressure element: High-precision ceramic diaphragm

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- Simple structure, Easy installation, No calibration required
- Unique way of digital calibration, high accuracy, high stability
- All stainless steel structure. Anti-resistant, anti-alkali/corrosion and shock resistant
- High precision ceramic components
- Analogue output 4-20 mA or 0-10 V
- Switching point can be set flexibly and easily
- Protection:IP68











Туре			Connector Order No.						
		С	02	- 1	5	С	12	I:E3U11	
A LINE	I L	C: Cable	Length 02: 2M 05: 5M 10: 10M	Connector I: Straight L: Angled	Pole 4: 4 5: 5	Material R: PUR C: PVC S: PVC Shielded Wire	Size 12: M12	L:E3U12	

Order No.	US0004	US0005	US0006	
Туре	G1/4" – G1/2"	G1/4" – G1/4"	G1/4" – M20 x 1.5	
Drawing No.	E3U04	E3U05	E3U06	

Drawing

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Order NO.

Order NO.	Thread Type	Thread	Sensible Range (bar)	Supply Voltage (V)	Output	Electric design	Drawing No.
PB1140	Internal	G1⁄4"I	-11	18~36 DC	4~20mA	2	E3P03
PB1141	Internal	G1⁄4"I	2	18~36 DC	4~20mA	2	E3P03
PB1142	Internal	G1⁄4"I	5	18~36 DC	4~20mA	2	E3P03
PB1143	Internal	G1⁄4"I	10	18~36 DC	4~20mA	2	E3P03
PB1144	Internal	G1⁄4"I	20	18~36 DC	4~20mA	2	E3P03
PB1145	Internal	G1⁄4"I	50	18~36 DC	4~20mA	2	E3P03
PB1146	Internal	G1⁄4"I	100	18~36 DC	4~20mA	2	E3P03
PB1147	Internal	G1⁄4"I	200	18~36 DC	4~20mA	2	E3P03
PB1148	Internal	G1⁄4"I	250	18~36 DC	4~20mA	2	E3P03
PB1149	Internal	G1⁄4"I	400	18~36 DC	4~20mA	2	E3P03
PB1150	Internal	G1⁄4"I	600	18~36 DC	4~20mA	2	E3P03
PB1160	Internal	G1⁄4"I	-11	18~36 DC	0~10V	3	E3P03
PB1161	Internal	G1⁄4"I	2	18~36 DC	0~10V	3	E3P03
PB1162	Internal	G1⁄4"I	5	18~36 DC	0~10V	3	E3P03
PB1163	Internal	G1⁄4"I	10	18~36 DC	0~10V	3	E3P03
PB1164	Internal	G1⁄4"I	20	18~36 DC	0~10V	3	E3P03
PB1165	Internal	G1⁄4"I	50	18~36 DC	0~10V	3	E3P03
PB1166	Internal	G1⁄4"I	100	18~36 DC	0~10V	3	E3P03
PB1167	Internal	G1⁄4"I	200	18~36 DC	0~10V	3	E3P03
PB1168	Internal	G1⁄4"I	250	18~36 DC	0~10V	3	E3P03
PB1169	Internal	G1⁄4"I	400	18~36 DC	0~10V	3	E3P03
PB1170	Internal	G1⁄4"I	600	18~36 DC	0~10V	3	E3P03

Technical parameters:

Probe material: Stainless steel 316L

Accuracy[%]: ≤±1
Current load [mA]: <30
Voltage drop [V]: < 2
Analogue output response time [ms]: < 3
Power-on delay time [s]: 0.3
Medium temperature(°C): -25...80
Pressure element: High-precision ceramic diaphragm

Temperature Pressure Sensors

Order NO.

Order NO.	Thread Type	Thread	Sensible Supply Range Voltage (bar) (V)		Output	Electric design	Drawing No.
PB2140	External	G1⁄4"A	-11	18~36 DC	4~20mA	2	E3P04
PB2141	External	G1/4"A	2	18~36 DC	4~20mA	2	E3P04
PB2142	External	G1/4"A	5	18~36 DC	4~20mA	2	E3P04
PB2143	External	G1/4"A	10	18~36 DC	4~20mA	2	E3P04
PB2144	External	G1/4"A	20	18~36 DC	4~20mA	2	E3P04
PB2145	External	G1/4"A	50	18~36 DC	4~20mA	2	E3P04
PB2146	External	G1/4"A	100	18~36 DC	4~20mA	2	E3P04
PB2147	External	G1⁄4"A	200	18~36 DC	4~20mA	2	E3P04
PB2148	External	G1/4"A	250	18~36 DC	4~20mA	2	E3P04
PB2149	External	G1⁄4"A	400	18~36 DC	4~20mA	2	E3P04
PB2150	External	G1⁄4"A	600	18~36 DC	4~20mA	2	E3P04
PB2160	External	G1/4"A	-11	18~36 DC	0~10V	3	E3P04
PB2161	External	G1⁄4"A	2	18~36 DC	0~10V	3	E3P04
PB2162	External	G1/4"A	5	18~36 DC	0~10V	3	E3P04
PB2163	External	G1/4"A	10	18~36 DC	0~10V	3	E3P04
PB2164	External	G1/4"A	20	18~36 DC	0~10V	3	E3P04
PB2165	External	G1⁄4"A	50	18~36 DC	0~10V	3	E3P04
PB2166	External	G1/4"A	100	18~36 DC	0~10V	3	E3P04
PB2167	External	G1/4"A	200	18~36 DC	0~10V	3	E3P04
PB2168	External	G1/4"A	250	18~36 DC	0~10V	3	E3P04
PB2169	External	G1/4"A	400	18~36 DC	0~10V	3	E3P04
PB2170	External	G1⁄4"A	600	18~36 DC	0~10V	3	E3P04

Drawing

Technical parameters:

Probe material: Stainless steel 316L
Accuracy[%]: ≤ ±1
Current load [mA]: <30
Voltage drop [V]: < 2
Analogue output response time [ms]: < 3
Power-on delay time [s]:0.3
Medium temperature[°C]: -25...80
Pressure element: High-precision ceramic diaphragm

Flow Sensors



- Simple structure, Easy installation, No calibration required
- Unique way of digital calibration, high accuracy, high stability
- All stainless steel structure. Anti-resistant, anti-alkali/corrosion and shock resistant
- High precision ceramic element
- PNP or NPN NO/NC switching output
- Switching point can be adjusted by programmable unit











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Type	Connector Order No.						Drawing No.
	С	02	1	5	С	12	I:E3U11
IIII.	C: Cable	Length	Connector	Pole	Material	Size	
L		02: 2M 05: 5M 10: 10M	I: Straight L: Angled	4: 4 5: 5	R: PUR C: PVC S: PVC Shielded Wire	12: M12	L:E3U12
Order No.	US0004		US0005			US0006	
Туре	G1/4" – G1/2"		G1/4" – G1/4"			G1/4" – M20 x 1.5	
Drawing No.	E3U04		E3U05			E3U06	
Order No.			Programmable Unit Order No.				Drawing No.
UP0001			Pressure range:-1+600 bar Connection: M12 Socket Power supply interface:24VDC				E3U14

Drawing

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Order NO.

Order NO.	Thread Type	Thread	Sensible Range (bar)	Supply Voltage (V)	Output	Electric design	Drawing No.
PC2140	External	G1⁄4"A	-11	18~36 DC	PNP NO/NC	3	E3P05
PC2141	External	G1⁄4"A	2	18~36 DC	PNP NO/NC	3	E3P05
PC2142	External	G1⁄4"A	5	18~36 DC	PNP NO/NC	3	E3P05
PC2143	External	G1⁄4"A	10	18~36 DC	PNP NO/NC	3	E3P05
PC2144	External	G1⁄4"A	20	18~36 DC	PNP NO/NC	3	E3P05
PC2145	External	G1⁄4"A	50	18~36 DC	PNP NO/NC	3	E3P05
PC2146	External	G1/4"A	100	18~36 DC	PNP NO/NC	3	E3P05
PC2147	External	G1⁄4"A	200	18~36 DC	PNP NO/NC	3	E3P05
PC2148	External	G1/4"A	250	18~36 DC	PNP NO/NC	3	E3P05
PC2149	External	G1/4"A	400	18~36 DC	PNP NO/NC	3	E3P05
PC2150	External	G1⁄4"A	600	18~36 DC	PNP NO/NC	3	E3P05
PC2160	External	G1⁄4"A	-11	18~36 DC	NPN NO/NC	3	E3P05
PC2161	External	G1⁄4"A	2	18~36 DC	NPN NO/NC	3	E3P05
PC2162	External	G1/4"A	5	18~36 DC	NPN NO/NC	3	E3P05
PC2163	External	G1/4"A	10	18~36 DC	NPN NO/NC	3	E3P05
PC2164	External	G1⁄4"A	20	18~36 DC	NPN NO/NC	3	E3P05
PC2165	External	G1⁄4"A	50	18~36 DC	NPN NO/NC	3	E3P05
PC2166	External	G1⁄4"A	100	18~36 DC	NPN NO/NC	3	E3P05
PC2167	External	G1/4"A	200	18~36 DC	NPN NO/NC	3	E3P05
PC2168	External	G1⁄4"A	250	18~36 DC	NPN NO/NC	3	E3P05
PC2169	External	G1⁄4"A	400	18~36 DC	NPN NO/NC	3	E3P05
PC2170	External	G1⁄4"A	600	18~36 DC	NPN NO/NC	3	E3P05

Technical parameters:

Probe material: Stainless steel 316L

Accuracy[%]: ≤±1
Current load [mA]: <30
Voltage drop [V]: < 2
Analogue output response time [ms]: < 3
Power-on delay time [s]: 0.3
Medium temperature[°C]: -25...80
Pressure element: High-precision ceramic diaphragm

Temperature Pressure Sensors



- This electronic pressure sensors meet the standard of sanitary design
- Embedded high-precision ceramic diaphragm
- Elegant design, smooth surface, anti-acid, anti-alkali and anti-corrosion
- Users can set pressure range and switch point via buttons easily
- All stainless steel structure and the rating is up to IP69K











Туре			Drawing No.					
		С	02	1	5	С	12	I:E3U11
THE STATE OF THE S	L	C: Cable	Length 02: 2M 05: 5M 10: 10M	Connector I: Straight L: Angled	Pole 4: 4 5: 5	Material R: PUR C: PVC S: PVC Shielded Wire	Size 12: M12	L:E3U12

Order No.	US0061	US0062
Туре	Hygienic welding adapter	Hygienic Tri Clamp adapter
Drawing No.	E3U15	E3U16

Drawing

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Order NO.

Order NO.	Thread (External)	Sensible Range (bar)	Supply Voltage (V)	Output 1	Output 2	Electric design	Drawing No.
PA3201	G3/4"A	-12	18~36 DC	PNP NO/NC, NPN NO/NC	0~10V, 4~20mA	4	E3P02
PA3202	G¾"A	-15	18~36 DC	PNP NO/NC, NPN NO/NC	0~10V, 4~20mA	4	E3P02
PA3203	G3/4"A	-110	18~36 DC	PNP NO/NC, NPN NO/NC	0~10V, 4~20mA	4	E3P02
PA3204	G¾"A	-120	18~36 DC	PNP NO/NC, NPN NO/NC	0~10V, 4~20mA	4	E3P02

Temperature Pressure Sensors

Technical parameters:

Probe material: Stainless steel 316L Accuracy[%]: ≤±0.5

Max current load[mA]:300

Voltage drop [V]: < 2

Analogue output response time [ms] : < 3

Power-on delay time [s]:0.3

Medium temperature [°C]: -25...125(145 max/1h)

Pressure element: ceramic diaphragm





Overview

Temperature sensor adopts PT1000 thermal resistance detecting deveices, mainly used to monitor the temperature and temperature compensation or overheat protection. Temperature sensor is a kind of widely used sensor, It is widely used in boiler system, cooling system, air condition system, warehouse temperature control system, process control system and so on.

Applications

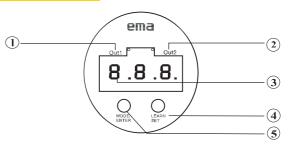


- Monitor temperature of cooling water of mould to increase or decrease the volume of flow of cooling water or to warn.
- Detect temperature of enzymes or other chemicals in containers.
- Detect temperature in liquid waste processing systems.



• Detect temperature of oil in pipes of wind power equipments.

Controls and visual indication



1	Out1	Out1 connected, LED light on
2	Out2	Out2 connected, LED light on
3	7-segment LED	displays system temperature, parameters and setting value
4	LEARN/SET	Setting of learn mode and parameter value
⑤	MODE/ENTER	Selection of parameter and acknowledgement of parameter value

Temperature sensors



ema's temperature sensors detect the operating temperature by PT1000 devices and then transmits the data to an examining circuit. After processing, the current operating temperature is displayed through LED and converted automatically into a digital (NPN, PNP) or an analogue (0-10V, 4-20mA) signal.



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Fuctions and features

By the probe, the temperature sensor can detect and then display the current system temperature (°C or °F); meanwhile, it can generate two signals according to the setting of output.

Output 1	Output 2
Hysteresis/N.O.(Hno)	Analogue output
Hysteresis function/N.C.(Hnc)	4~20mA(1)
window function/N.O.(Fno)	Analogue output
window function/N.C.(Fnc)	0~10V(U)

Measuring range

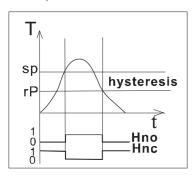
$^{\circ}$	-40~150
°F	-40~302

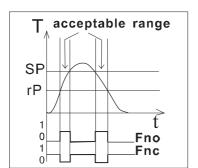
Hysteresis

The hysteresis keeps the switching state of the outputs stable if the system temperature varies about the preset value. When the system temperature is rising, the output switches when the switch-on point has been reached (SP1); when the system temperature is falling again, the output switch-off point (rP1) has been reached. The hysteresis can be adjusted: first the switch-on point is set .then the switch-on point with the requested difference.

Window function :

The window function enables the monitoring of a defined acceptable range. When the system temperature varies between the switch-on point (SP1) and the switch-off point (rP1), the output is switched (window function/NO) or not switched (window function/NC). The width of the window can be set by means of the difference between SP1 and rP1. SP1 = upper value, rP1=lower value.





Operating modes

Run mode: (Normal operating mode)

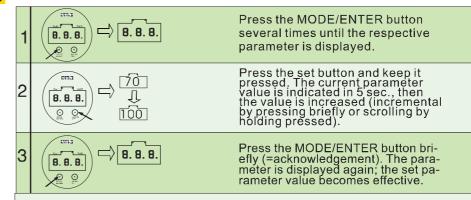
- When the supply voltage has been applied, the unit is in the run mode .it monitors and switches the transistor output according to the set parameters.

 The value of the analog output depends on the system temperature.
- The LED display indicates the current system temperature, the red LED indicates the switching state of the
- transistor output.

Display mode: (Indication of parameters and the set parameter values)

- When the "MODE/ENTER" button is pressed briefly, the unit passes to the display mode which allows parameter values to be read. The internal sensing, processing and output functions of the unit continue as if in run mode.
- The parameter names are scrolled with each pressing of the "MODE/ENTER" button.
- when the "SET" button is pressed briefly, the corresponding parameter value is displayed for 5 sec.. After another 5 sec. The unit returns to the run mode.

Programming



Wait 5 sec. (the unit passes to the operating mode and the current measured value is indicated again), or start again

- Decrease parameter value: Make the parameter value displayed reach the maximum setting of the parameter value, and then recycle from the minimum value to the maximum value
- Lock: The device has automatically lock function. If no key pressed when it is in the run mode, it will automatically lock the pushbuttons, normally detect temperature fluctuations, and output control value.
- Unlock: When it is in normal pressure display state(run mode),long press LEARN/SET, then press MODE/ENTER, maintaining 10 seconds, until display ULC the device is unlocked. All devices from the factory are locked.

Setting / Operation

Detecting secure of device if the operation works effective. Fault situations:

HI	Temperature is too high
LO	Temperature is too low
\$c1	(Flashing) = short-circuit or overload in the switching output; the output is switched off.

Mounting and maintenance

- 1. The probe is not allowed to touch the wall of pipe.
- 2. This product should be mounted in the position which can sense the temperature.
- 3. When this product is mounted in the bottom of the pipe, please clear the sediments; when on the top of the pipe, please make the mediumfull of the pipe.
- 4.Please inspect the probe of the sensor regularly. If necessary, use vinegar to clear up the sediments stuck on the probe.

Flow Sensors

Pressure Sensors

- Programmable temperature sensors
- Can be set 2 units of temperature, °Cand °F
- High accuracy、High stability、Anti-corrosion
- Users can set temperature range and switch point easily via the buttons
- No calibration required and long lift-time
- All stainless steel structure and the rating is up to IP68











Туре		Connector Order No.						
		С	02	1	5	С	12	I:E3U11
and the same of th	I L	C: Cable	Length 02: 2M 05: 5M 10: 10M	Connector I: Straight L: Angled	Pole 4: 4 5: 5	Material R: PUR C: PVC S: PVC Shielded Wire	Size 12: M12	L:E3U12

Order No.	US0001	US0002	US0003	US0007	US0009
Type	M18 x 1.5 - M12 x 1	M18 x 1.5 – G1/4"	M18 x1.5 – G1/2"	M18 x1.5 - Ø24mm	M18 x1.5- M18 x1.5
Drawing No.	E3U01	E3U02	E3U03	E3U07	E3U08

Drawing

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Order NO.

Order NO.	Thread (Internal)	Medium Temperature (°C/°F)	Supply Voltage (V)	Output 1	Output 2	Probe Length (mm)	Drawing No.
TA1004	M18*1.5	- 40+150/-40+302	18~36 DC	PNP NO/NC NPN NO/NC	0~10V, 4~20mA	45	E3T01
TA1005	M18*1.5	- 40+150/-40+302	18~36 DC	PNP NO/NC NPN NO/NC	PNP NO/NC NPN NO/NC	45	E3T01
TA1006	M18*1.5	- 40+150/-40+302	18~36 DC	PNP NO/NC NPN NO/NC	0~10V, 4~20mA	100	E3T01
TA1007	M18*1.5	- 40+150/-40+302	18~36 DC	PNP NO/NC	PNP NO/NC	100	E3T01

Technical parameters:

Sensing element PT1000 Probe material: Stainless steel 316L Probe material: Stainless steel 316L
Connection: M12 Socket
Pressure rating[bar]: 300
Voltage drop[V]:<3.5
Power-on delay time [s]: 1.5
Sensing/display cycle time[ms]:200
Switching output accuracy[°C]: ± 0.2
Analogue output accuracy[°C]: ± (0.2+0.4% measuring interval)



- Smart remote temperature sensor
- Used for long-distance measurement
- Three combined units: control monitor, cable, probe
- Users can set temperature range and switch point easily
- Programmable temperature sensors
- o Can be set 2 units of temperature, °Cand °F
- All stainless steel structure and the rating is up to IP68











Туре			Drawing No.					
		С	02	1	5	С	12	I:E3U11
THE STATE OF THE S	l L	C: Cable	Length 02: 2M 05: 5M 10: 10M	Connector I: Straight L: Angled	Pole 4: 4 5: 5	Material R: PUR C: PVC S: PVC Shielded Wire	Size 12: M12	L:E3U12

Order No.	US0001	US0002	US0003	US0007	US0009
Туре	M18 x 1.5 - M12 x 1	M18 x 1.5 - G1/4"	M18 x1.5 - G1/2"	M18 x1.5 – Ø 24mm	M18 x1.5- M18 x1.5
Drawing No.	E3U01	E3U02	E3U03	E3U07	E3U08

Drawing

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Order NO.

TB control monitors

Order NO.	Thread Type	Thread	Medium Temperature (°C/°F)	Supply Voltage (V)	Output 1	Output 2	Drawing No.
TB1004	External	G1/2" A	- 40+150/-40+302	18~36 DC	PNP NO/NC NPN NO/NC	0~10V, 4~20mA	E3T04
TB1005	External	G1/2" A	- 40+150/-40+302	18~36 DC	PNP NO/NC	PNP NO/NC	E3T04

TD probe units

Order NO.	Thread Type	Thread	Medium Temperature (°C/°F)	Sensing element	Probe Length (mm)	Drawing No.
TD1000	Internal	M18"x1.5	- 40+150/-40+302	PT1000	45mm	E3T05
TD1001	Internal	M18"x1.5	- 40+150/-40+302	PT1000	160mm	E3T05
TD1002	Internal	M18"x1.5	- 40+150/-40+302	PT1000	260mm	E3T05
TD1003	Internal	M18"x1.5	- 40+150/-40+302	PT1000	360mm	E3T05

Туре	Cable Order No.					Drawing No.	
	С	02	J	5	R	12	J : E3U10
J.	C: Cable	Length 02: 2M 05: 5M 10: 10M	J:Jumper male/female	Pole 5: 5	R: PUR	Size 12: M12	

Technical parameters:

Sensing element :PT1000 Probe material: Stainless steel 316L Probe material: Stainless steel 316L
Connection: M12 Socket
Pressure rating[bar]: 300
Voltage drop[V]:<3.5
Power-on delay time [s]: 1.5
Sensing/display cycle time[ms]:200
Switching output accuracy[°C]: ± 0.2
Analogue output accuracy[°C]: ± (0.2+0.4% measuring interval)





- Simple structure, Easy installation, No calibration required
- Shock resistance and anti–corrosion
- Medium temperature: 40... + 100 ℃ / - 40... + 212 °F
- High accuracy and high stability
- All stainless steel structure and the rating is up to IP68











Туре		Connector Order No.					
	С	02	I	5	С	12	I:E3U11
	C: Cable	Length 02: 2M 05: 5M 10: 10M	Connector I: Straight L: Angled	Pole 4: 4 5: 5	Material R: PUR C: PVC S: PVC Shielded wire	Size 12: M12	L:E3U12

Order NO.

Order NO.	Thread (External)	Medium Temperature (°C/°F)	Supply Voltage (V)	Output	Probe Length (mm)	Drawing No.
TC0102	G1/2" A	- 40~+100/-40+212	18~36 DC	4~20mA	10	E3T03
TC0103	G1/2" A	- 40~+100/-40+212	18~36 DC	0~10V	10	E3T03
TC0104	G1/4" A	- 40~+100/-40+212	18~36 DC	4~20mA	60	E3T03
TC0105	G1/4" A	- 40~+100/-40+212	18~36 DC	0~10V	60	E3T03

Туре			Connector Order No.						
		С	02	I	5	С	12	I:E3U11	
Mil.	L	C: Cable	Length 02: 2M 05: 5M 10: 10M	Connector I: Straight L: Angled	Pole 4: 4 5: 5	Material R: PUR C: PVC S: PVC Shielded wire	Size 12: M12	L:E3U12	

Technical parameters:

Sensing element:PT1000
Probe material: Stainless steel 316L
Connection: M12 Socket
Pressure rating[bar]: 300
Voltage drop[V]:<3.5
Power-on delay time [s]: 1.5
Sensing/display cycle time[ms]:200
Analogue output accuracy[°C]: <3
Accuracy [°C]: ±0.2

Drawing

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- This electronic temperature sensors meet the standard of hygienic design
- Can be set 2 units of temperature, °C or °F
- High accuracy, High stability, Anti-corrosion
- Users can set pressure range and switch point via buttons easily
- All stainless steel structure and the rating is up to IP69K



Туре			Connector Order No.						
		С	02	I	5	С	12	I:E3U11	
Mills and the second	L	C: Cable	Length 02: 2M 05: 5M 10: 10M	Connector I: Straight L: Angled	Pole 4: 4 5: 5	Material R: PUR C: PVC S: PVC Shielded Wire	Size 12: M12	L:E3U12	

Order No.	US0061	US0062
Туре	Hygienic welding adapter	Hygienic Tri Clamp adapter
Drawing No.	E3U15	E3U16

Drawing

Page	>>> P.50-53
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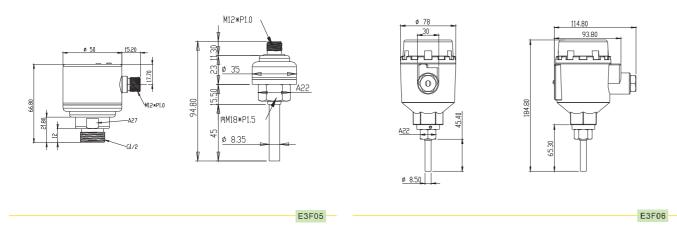
Order NO.	Thread (External)	Medium Temperature (°C/°F)	Supply Voltage (V)	Output 1	Output 2	Probe Length (mm)	Drawing No.
TA3201	G3/4"A	- 40+150/-40+302	18~36 DC	PNP NO/NC NPN NO/NC	0~10V, 4~20mA	45	E3T02
TA3202	G3/4"A	- 40+150/-40+302	18~36 DC	PNP NO/NC	PNP NO/NC	45	E3T02

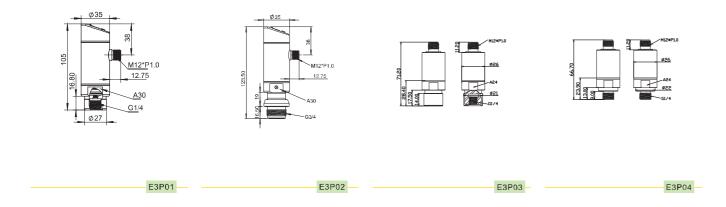
Technical parameters:

Sensing element:PT1000
Probe material: Stainless steel 316L
Connection: M12 Socket
Pressure rating[bar]: 300
Voltage drop[V]:<3.5
Power-on delay time [ms]: 1.5
Sensing/display cycle time [ms]:200
Accuracy [°C]: ± 2

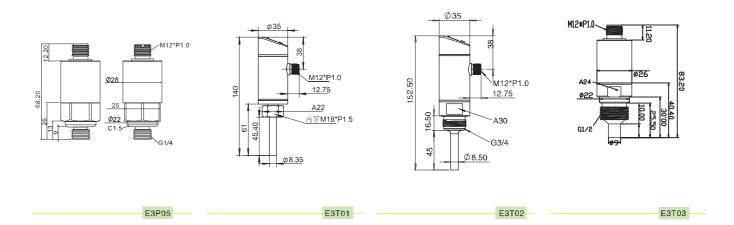
Flow sensors/Pressure sensors

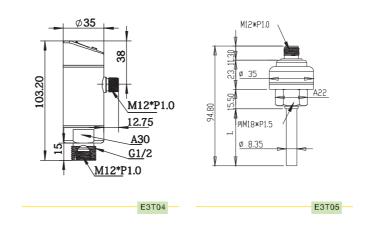
E3F03 E3F02 E3F04





Pressure sensors / Temperature sensors



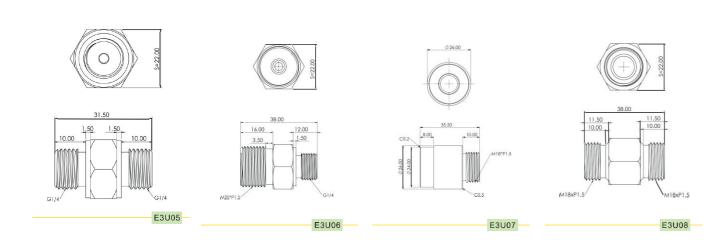


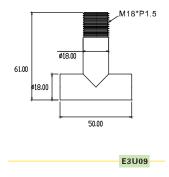
Linking your system



Temperature sensors/Adapters

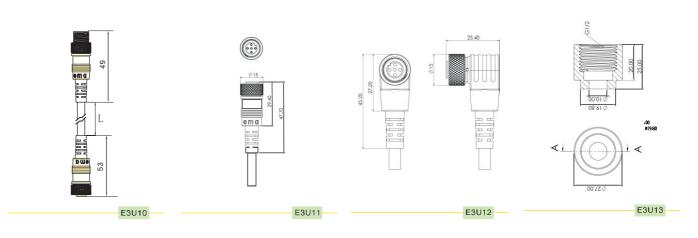
E3U01 E3U02 E3U03

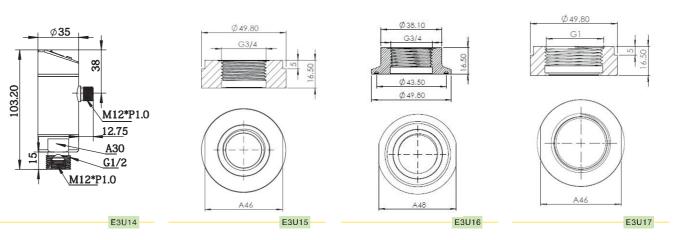


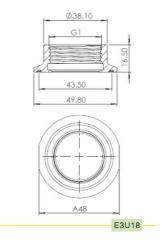


Linking your system

Adapters/Sockets/Control unit







Linking your system

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Level Measurement

- Radar Wave Level Sensors
- Guided Radar (TDR)
- Ultrasonic Level Sensors
- Rotating Paddle Level Switches
- Vibrating Fork Level Switches
- Float Level Switches
- Capacitive Proximity Sensors





Applications

Suitable for the applications in the field of chemical plastics, pharmaceutical manufacturing, fodder, grains, cement, fertilizer, power, fuel materials, hydraulic system, cooling water system, and so on.

Advantages of ema level switches...

Radar wave sensors / Guided radar (TDR): Solid, Powder, Liquid

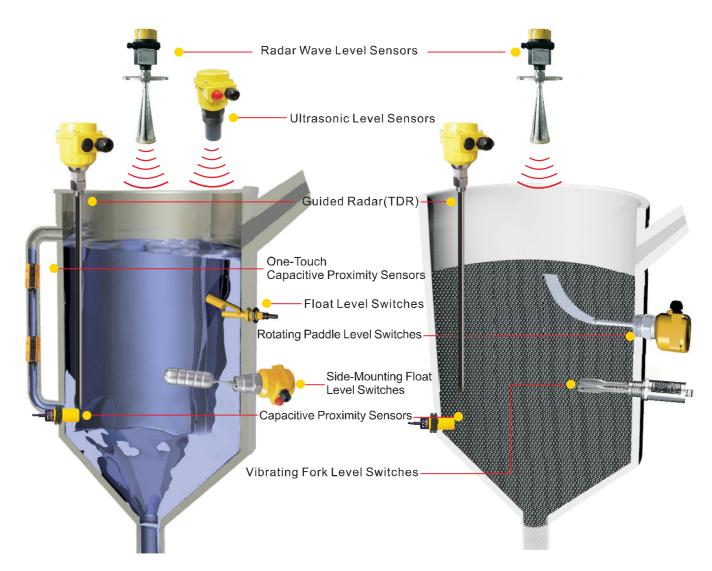
Ultrasonic level sensors:Liquid

Rotating paddle level switches: Granular solid, Powdery materials

Vibrating Fork Level Switches: Granular solid, Bulk solid, Powdery materials, Liquid

Float level switches:Liquid

Vibrating fork level switches: Liquid, Granular solid



Liquid Solid



Product Features



- Wide measuring range, high precision
- Non-contact measurement, suitable for complicated working places
- Able to detect solid, liquid
- Suitable for sticky liquid, circumstance of changes in temperature and pressure
- Two wire 4 20 mA and analogue output
- Support HART protocol
- The max. detecting range up to 70m

Operating principle

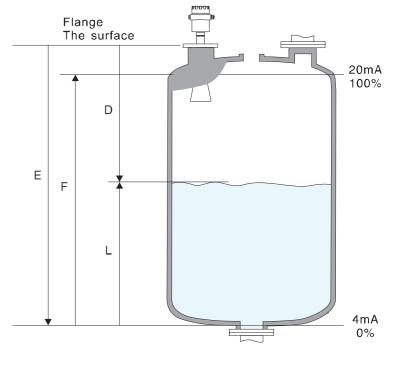
Radar wave level transmitter is based on the principle of "verticle view" measurement system, suitable for measuring the distance between measuring reference point(process connection) and material surface. The antenna transmitting microwave pulse signal and the signal reflected in material surface, and received by radar system, then the signal transmit to the electric devices. The microprocessor deal with the signal, and identify the microwave pulse signal produced by echo in the material surface.

The distance D between refernce point and material surface in proportion to the runtimet of pulse signal

$D=c \cdot t/2$ C is equal to speed of light

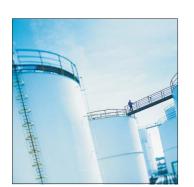
Tank height Eis known so the material level is:

L=E-D



Radar Wave Level Sensors

Linking your system



Smart radar level transmitter is suitable for continuous, non-contact level measurement, analogue output 4...20MA, 2 wire, suitable for storage tanks, vessels, process vessels, etc. Suitable for complicated working places such as whatever changes in temperature, pressure, medium, steam, etc.



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Advantages:

Advantages and main applications

2 wire technology: Good substitute pressure differential instruments and balancing float. 2 wire technology effectively help reduce

cost of arrangement of wire,

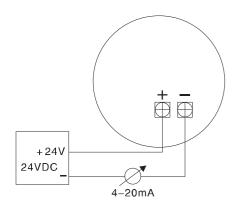
easy to relize compatible with existing systems. Non-contact measuring process

Measurement will not be effected by medium

Main applications:

- level measurement
- Distance measurement
- Storage indication
- Differential level measurement
- Water pump control

Wiring:



Notice:

- If the shape of tank bottom is cone or hollow, it can not measured below the level of material when it is lower then the upper point of the fillister. (Suggestion: Set the "0 point" at the upper point of anomalous part.)
- The maximum value of measuring range should be greater than 100mm from the top of antenna in order not to effect the measurement by the corrosive media or the attachment to antenna.
- The minimum measured distance is related to the antenna.
- Foam can either absorb the microwave or reflect against the foam surface; therefore it is possible to measure the distance under certain conditions.
- When the value is over the measuring range, the output of the device indicates 22mA.

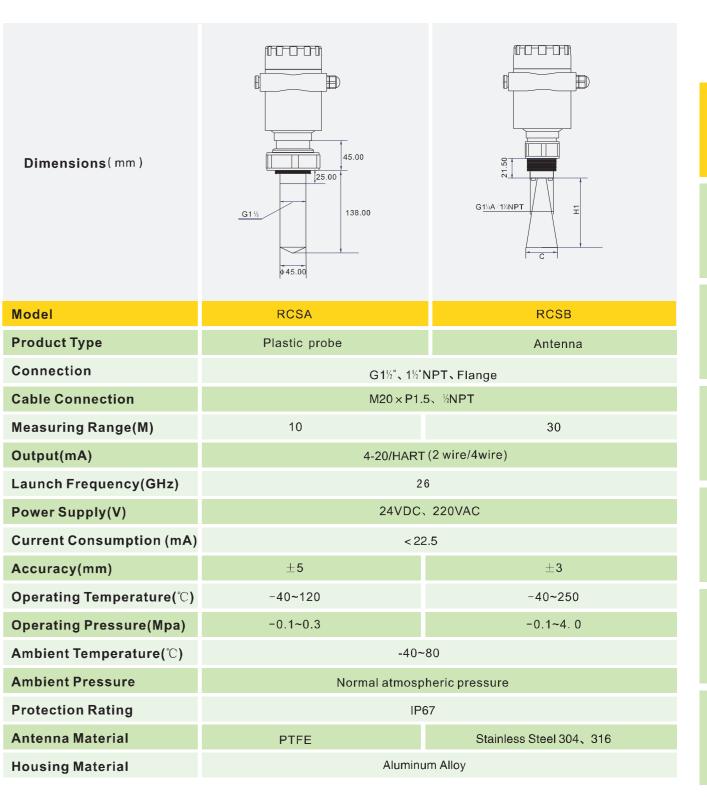
HART programming

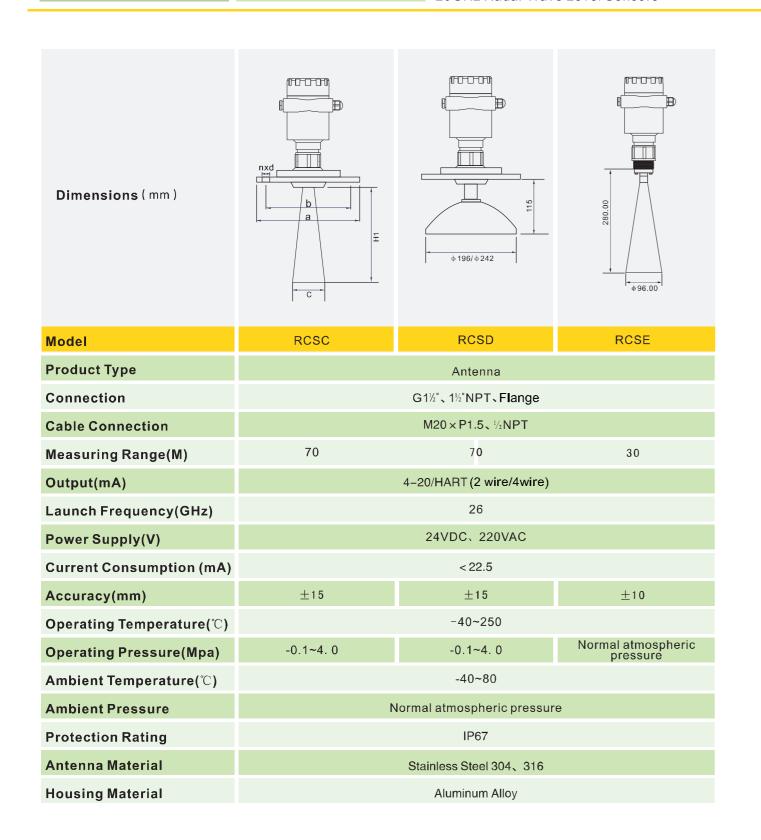
When using the software, connect radar wave level switches with 24VDC voltage, and then to connect a 2500hm resistance at the front end of the HART at the same time. If you use an integrated HART (internal resistance is 250 Ohm), additional resistance is unnecessary. HART adapter can be parallel connected with 4...20mA wire.

Antenna size comparison table

	а	b	nxd
DN80	200	160	8x18
DN100	220	180	8x18
DN125	250	210	8x18
DN150	285	240	8x22
DN200	340	295	12x22
DN250	405	355	12x26

С	H1	
Ф76	227	
Ф96	288	
Ф121	620	





Order Inf	ormation										
RCSA,RCSF		Application: suitable for strong corrosive liquid.Max.sensing range is 10-20M.									
RC	S	А	01	1	1	S	1	Υ			
Series	Housing material	Antenna type	Connection	Length of antenna tube	Cable connection	Process temperture	Cable entrance	Display			
RC	Radar	Wave Level Sensors ,26GHz									
S	S:Stan	Housing protection classification S:Standard (Non-Ex-proof),Aluminium,IP67 E:EX (Exia IIC T6 Gb),Aluminum,IP67									
А	Antenr A:Seal	itenna type / Material / Length Sealed probe , PVDF , 138mm									
01	01: Thr 02: Thr 03: Fla 04: Fla	rocess connection / Material 1: Thread G1½"A 2: Thread 1½NPT 3: FlangeDN50/PP 4: FlangeDN80/PP 5: FlangeDN100/PP									
1	Length 01: 100 02: 200										
1	1: Two 2: Two 3: Four	able connection Two wire 4~20mA Two wire 24V DC/4~20mA/HART Four wire 24V DC/4~20mA/HART Four wire 220V DC/4~20mA/HART									
S	Seal/P S: Sta	al/Process temperature Standard seal/-40~120℃/-40~320℃									
1	1: M20	Cable entrance: 1: M20x1.5 2: ½NPT									
Υ		ite display : th display									

- 1. Flange execution standard reference to GB/T9119:2000、ISO7005-1:1992, dimension PN1.6MPa, thickness 10mm 2. The length of antenna should be extended at least 10mm in the tank.
- If detecting strong corrosive liquid, it is better to choose RCSA/RCSF omniseal antenna(it is better than RCSB)
 If RCSA measuring range is 0-10M, it is better to choose antenna Φ45, 10-20M choose Φ75mm.

RC 26GHz Radar Wave Level Sensors

Order Information Application: temperature resistance, pressure resistance, suitable for low corrosive **RCSB** liquid.Max. sensing range is 30M RC Housing Antenna Process Antenna diameter material Cable Process Cable connection temperture entrance Display Accessories Series RC Radar Wave Level Sensors, 26GHz Housing protection classification S S:Standard (Non-Ex-proof), Aluminium, IP67 E:EX (Exia IÌC T6 Gb), Aluminum, IP67 Antenna type В B: Horn shape Process connection / Material Suitable for horn shape 01: Stainless steel thread G11/2"A 05: Stainless steel flange DN100 PN1.6C type 05 02: Stainless steel thread 11/2 NPT 06: Stainless steel flange DN125 PN1.6C type 07: Stainless steel flange DN150 PN1.6C type 03: Stainless steel flange DN50 PN1.6C type 04: Stainless steel flange DN80 PN1.6C type 08: Stainless steel flange DN200 PN1.6C type Antenna diameter: A: Stainless steel horn antenna Φ76mm Α B: Stainless steel horn antenna Φ96mm C: Stainless steel horn antenna Φ121mm Antenna and flange material: 4: Stainless steel 304 6: Stainless steel 316 Cable connection 1: Two wire 4~20mA 2: Two wire 24V DC/4~20mA/HART 3: Four wire 24V DC/4~20mA/HART 4: Four wire 220V DC/4~20mA/HART Seal/Process temperature S: Standard seal / Viton/-40~150°C/-40~302°F S H: High temperature seal / Kalrez /-40~250°C/-40~482°F Cable entrance 1: M20x1.5 2: ½NPT On-site display Y:With display Accessories P: Dust cover

1. Flange execution standard reference to GB/T9119:2000、ISO7005-1:1992, dimension PN1.6MPa, thickness 10mm 2. If RCSB measuring range is 0-20M, it is better to choose antenna Φ76mm, 10-30M choose Φ96mm

T: PTFE / Teflon anti-corrossion coating (flange and aerial)

Order Info	rmation										
RCSC RCSD			table for s nd foreting				, circumst M.	ance of			
RC	S	С	05	В	4	1	S	1	Υ		
Series	Housing material		Process connection	Antenna diameter	material	Cable connection	Process temperture	Cable entrance	Display	Accessories	
RC	Radar Wave Level Sensors ,26GHz										
S	Housing protection classification S:Standard (Non-Ex-proof),Aluminium,IP67 E:EX (Exia IIC T6 Gb),Aluminum,IP67										
С	Antenna type C: Horn D: Paraboloid type aerial										
05	Process connection / Material 01: Stainless steel thread G1½"A 02: Stainless steel thread 1½ NPT 03: Stainless steel flange DN50 PN1.6C type 04: Stainless steel flange DN80 PN1.6C type 05: Stainless steel flange DN80 PN1.6C type 05: Stainless steel flange DN100 PN1.6C type 06: Stainless steel flange DN100 PN1.6C type 07: Stainless steel flange DN150 PN1.6C type								type PN1.6C type 0 PN1.6C type 5 PN1.6C type 0 PN1.6C type 0 PN1.6C type		
В	suitable for A: Stainle B: Stainle	ss steel h			D: Stai	suitable for parabolic antenna D: Stainless steel parabolic antenna Φ196mm E: Stainless steel parabolic antenna Φ242mm					
4	Antenna and flange material: 4: Stainless steel 304 6: Stainless steel 316										
1	Cable connection 1: Two wire 4~20mA 2: Two wire 24V DC/4~20mA/HART 3: Four wire 24V DC/4~20mA/HART 4: Four wire 220V DC/4~20mA/HART										
S	Seal/Process temperature S: Standard seal / Viton/-40~150℃/-40~302°F H: High temperature seal / Kalrez /-40~250℃/-40~482°F										
1	Cable entrance 1: M20x1.5 2: ½NPT										
Υ	On-site display Y:With display										
Р	Accesso P: dust o T: With t	cover	on of swee	ping							

- 1. Flange execution standard reference to GB/T9119:2000, ISO7005-1:1992, dimension PN1.6MPa, thickness 10mm
- 2. If RCSC measuring range is 0-10M, it is better to choose antenna Φ76mm, 10-20M choose Φ96mm, 20-40M choose Φ121mm
- 3. If RCSD measuring range is 40-50M, it is better to choose antenna Φ196mm, 50-60M choose Φ242mm

Order Information

Application: Suitable for solid, normal pressure and temperature tanks. RCSE Max.sensing range is 30M RC 01

Housing Antenna Process Antenna Process Cable Cable Display Accessories Series material connection temperture entrance type connection diameter

RC Radar Wave Level Switch, 26GHz

- Housing protection classification S:Standard (Non-Ex-proof), Aluminium, IP67 S E:EX (Exia IÌC T6 Gb), Aluminum, IP67
- Antenna type Ε E: Horn antenna

Process connection / Material 01: Stainless steel thread G11/2"A 02: Stainless steel thread 11/2 NPT 03: Stainless steel flange DN80 PN1.6C type 04: Stainless steel flange DN100 PN1.6C type 01 05: Stainless steel flange DN125 PN1.6C type

- 08: Stainless steel flange DN250 PN1.6C type 09: Stainless steel universal flange DN80 PN1.6C type
- 10: Stainless steel universal flange DN100 PN1.6C type
 11: Stainless steel universal flange DN125 PN1.6C type
- 12: Stainless steel universal flange DN150 PN1.6C type
- 13: Stainless steel universal flange DN200 PN1.6C type
- 14: Stainless steel universal flange DN250 PN1.6C type

- Antenna diameter:
 - A: Stainless steel horn antenna Φ76mm

06: Stainless steel flange DN150 PN1.6C type 07: Stainless steel flange DN200 PN1.6C type

- B: Stainless steel horn antenna Φ96mm
- C: Stainless steel horn antenna Φ121mm
- Antenna and flange material:
 - 4: Stainless steel 304
 - 6: Stainless steel 316
- Cable connection
 - 1: Two wire 4~20mA
 - 2: Two wire 24V DC/4~20mA/HART
 - 3: Four wire 24V DC/4~20mA/HART
 - 4: Four wire 220V DC/4~20mA/HART

Seal/Process temperature

- S: Standard seal / Viton/-40~150°C/-40~302°F
- H: High temperature seal / Kalrez /-40~250°C/-40~482°F
- Cable entrance
 - 1: M20x1.5
 - 2: ½NPT

On-site display Y:With display

- Accessories P: Dust cover
 - T: With the function of sweeping

В

S

- 1. Flange execution standard reference to GB/T9119:2000、ISO7005-1: 1992, dimension PN1.6MPa, thickness 10mm.
- 2. If RCSB measuring range is 0-10M, it is better to choose antenna Φ76mm, 10-20M choose Φ96mm, 10-30M choose Φ 121mm.

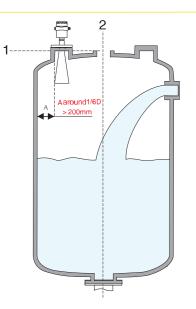
Installation Requirements

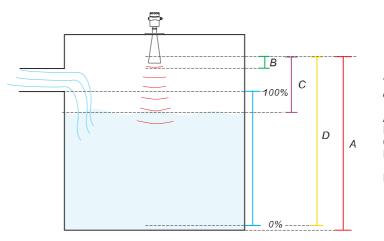
Basic Requirements

When the antenna launch radar wave, there must be a beam angle between the lower part of antenna and the surface of material. In addition, there must be on obstacles around wave-launching area. Processing "Spurious wave reflection learning" if necessary, please also avoid the microwave and material flow crossing. While installing the device, notify that highest level should not be within inactive area. It should be kept a distance from the wall of tank. The device must be vertical toward the measured surface as possible. RA Series Radar Wave Level Transmitter is certified of Exd II CT6. When carrying out installation in hazardous area, please make sure that it must be grounded. It is necessary to follow the national's installation regulations of hazardous area by the experienced specialists. The housing of explosive-proof type radar wave level switch is made by cast-aluminum.

Notice there must be 200mm between the device and the tank. (The frequency of radar wave is 26(GHz)

- 1. The surface
- 2. The center of tank or axis of symmetry





The unit measures the distance from the process connection of flange

- A. Measuring range adjustment
- B. Inactive area
- C. Upper level adjustment
- D. Lower level adjustment

Notice: the highest level value must not be in the inactive area.

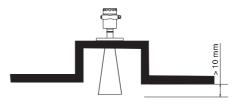
Requirement for the installation on the tank

Vessel Nozzles

Length of vessel nozzles

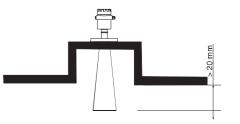
The length of antenna should be extended at least 10mm in the tank.

When the length of antenna is shorter than the tank fitting, it is necessary to be added the antenna

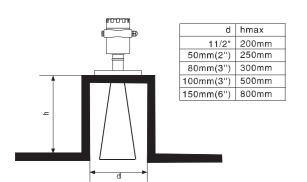


If the media with good reflection properties, the tank nozzle can be slight extend below the antenna. The standard length of the tank nozzle suggested in the table below. Under such circumstance, the end of nozzle must be smooth. Furthermore, the device may have to process "Spurious wave reflection learning".

The effective part of antenna is the part of horn antenna. It should completely emit outside of the tank nozzle. Various length are available.if necessary to be added the antenna extension.



When the length of antenna is shorter than the tank fitting, it is necessary to be added the antenna



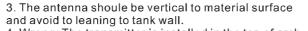
Antenna extention

Moisture-proof

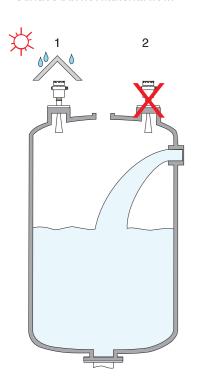
While carrying out installation indoor, indoor humidity or the panel of heating tank, it is necessary to tighten the cable gland and also bend the wire on connection. See the drawing below:

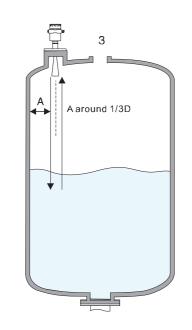


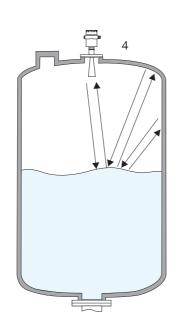
- 1. Right: sunshade and rainproof measures should be taken if installed outdoor.
- 2. Wrong: do not install them in the up side of the material flow to ensure they are detecting the material surface but not material flow.



4. Wrong: The transmitter is installed in the top of arch or circular tank will cause multiple reflection, this should be avoided when install it.

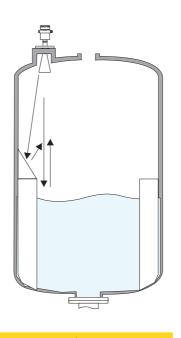


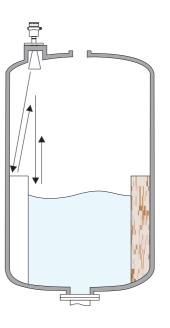




Installation of baffle-board

When there are some barriers in the tank will effect the measuring, it's better to install baffle-board to reflect the wave to other place, the device may have "Spurious wave reflection learn" if necessary.

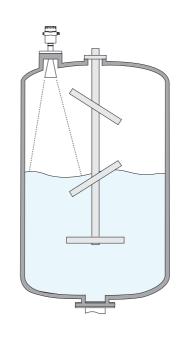


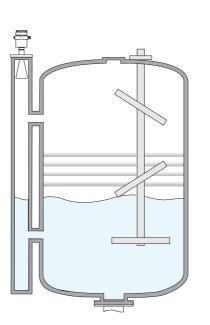


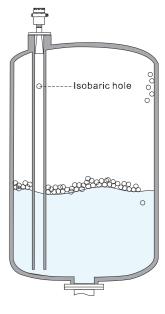
Installation of tube

If stir in the tank, the devices must far away from the stir. The device need to have "Spurious wave reflection learn" after installation to avoid the effect of spurious wave. If there are bubble or wave generated by stir, so we should use this

Using tube installation will avoid the effect of barriers, bubbles and waves to measurements. Due to material input, stir or any other process in the tank, there will be some bubbles on the surface of some medium to decay signal. If the bubbles cause measurement error, we suggest to install the device in the tube, or use our guide radar level sensors.













- Adopts TDR technology
- Continuous level measurement combined with switching output for simple installation and for cost-saving
- Suitable for different working places and different shapes of tanks with a unique design
- Anti-interference; Anti-static properties; High stability
- Centralized signal, suppression of disturbance
- Support HART protocol
- Capable to detect substance with low-dielectric constants such as oil and hydrocarbon

Operating Principle

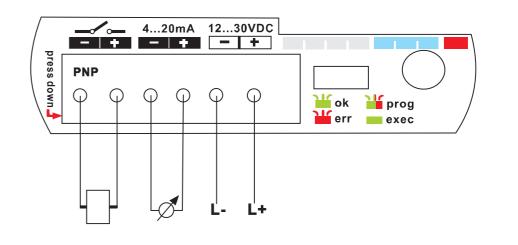
High frequency microwave pulse sent out by radar wave level transmitter is diffuse along the detect devices (steel tube or wirerope), when they meet the medium, dielectric constant changes and cause reflection, some pulse energy will be reflected back. Time interval of transmitted pulse and reflected pulse is in direct proportion to the distance.

Advantages

- Detection is not effected by below factors:
- -medium temperature
- -medium density
- Waves and foam do not affect the sensor
- Remote operation and display are provided
- The electric devices can be replaced when the lid closed

Connection

Terminals and control panel





Guide Radar Level Sensors



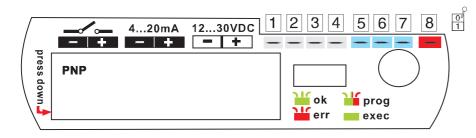
Guide radar level sensor is suitable for all kinds of liquid and powder, such as water, oil, ethyl alcohol, etc. also for mediums those dielectric constant large than 1.4, which can resist the interference from dust, smog, foam and steam.



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DIP switch setting

1. Control panel and the definiation of buttons



Green blinking: Measuring mode

Red blinking: error

Red and green blinking alternately: Configuration

Green continuously blinking:operating

Dip Switch Position 1 2 3 4 5 6 7 8

Dip Switch Setting Description

0 0	0	0	0	0	0	0	Measuring mode
0 0	0	0	0	0	0	1	Configuration mode
Function	on '	Gro	oup	1			Analog current Output
0 0	0	1					Lower range value[4mA];span 0%
0 0	1	0					Upper range value [20mA];span 100%
0 1	0	0	0	0	1	1	Response time 0,5s
0 1	0	1					Response time 2s
0 1	1	0					Response time 5s
Function	on '	Gro	oup	2			Switching Outputs
0 0	1	0					Switch-on threshold
0 0	1	1	0	4	0	4	Switches-off threshold
0 1	0	0	U	'	0	١.	NC
0 1	0	1					NO
Function	on	Gro	oup	3			Disturbance Signal Suppression
0 0	0	1					perform disturbance signal scan
0 0	1	0					Disturbance signal suppression on
0 0	1	1					Disturbance signal suppression off
0 1	0	0					Upper dead band 10mm1
0 1	0	1					Upper dead band 180mm1
0 1	1	0	0	1	1	1	Upper dead band 370mm1
1 0	0	0					Amplitude threshold low
1 0	0	1					Amplitude threshold medium
1 0	1	0					Amplitude threshold high
1 1	0	0					Coaxial probe
1 1	0	1					Single rod probe
Function	on '	Gro	oup	4			Reset
0 0	0	1	1	0	0	1	Reset to delivery configuration
Function	on '	Gro	oup	5			Measure Probe Length
0 0	0	1	1	0	1	1	Measure probe length

2.Enter into configuration mode

Change DIP switch position 8 to 1, entering into configuration mode, other switches postion must be on 0, otherwise errors will indicate. The follow 3~11 steps should be operated in configuration mode.

Dip Switch Position								
1	2	3	4	5	6	7	8	
Dip Switch Setting								Description
0	0	0	0	0	0	0	1	Configuration mode

3.Read the length of probe

Change DIP switch position 4.5.7 to 1 at the same time, then press confirmation button, the instrument will measure the length

Dip Switch Position	
1 2 3 4 5 6 7 8	
Dip Switch Setting	Description
0 0 0 1 1 0 1 1	Measure probe length

4. Set lower range value

Fill the liquid into the tank up to the level where you want to position the lower range value 4mA, change 4,7 switch position to 1 at the same time, then press confirmation button, the instrument will set the level as lower range value and output 4mA.

Di	p S	wit	ch	Рο	siti	on		
1	2	3	4	5	6	7	8	
Dip Switch Setting								Description
0	0	0	1	0	0	1	1	Lower range value[4mA];span 0%

5.Set upper range value

Raise the liquid inside the tank up to the level where you want to position the upper range value20mA, change 3.7 switch position to 1 at the same time, press confirmation button, the instrument will set the level as upper range value and output 20mA.

Di	p S	wi	tch	Ро	sit	ion		
1	2	3	4	5	6	7	8	
Di	p S	wi	tch	Se	ttir	ng		Description
0	0	1	0	0	0	1	1	Upper range value [20mA];span 100%

6.Set installation way

There are two kinds of installations, one is coaxial probe rod, the other is probered, it should be set in advance according to different plications. Din Switch Position

1	Dip Switch i Osition								
-	1	2	3	4	5	6	7	8	
	Dip Switch Setting								Description
		1	0	0	^	4	4	4	Coaxial probe
[1	1	0	1	U			'	Single rod probe
			U						Single four probe

7. Set analog output response time

Analog output response can be set as 0.5s,2s and 5s, DIP switch can be changed to different positions according to different applications, then press confirmation button to set it.

Di	p S	wit	ch	Рο	siti	on		
1	2	3	4	5	6	7	8	
Di	p S	wit	ch	Se	ttin	ıg	Description	
0	1	0	0					Response time 0,5s
0	1	0	1	0	0	1	1	Response time 2s
0	1	1	0					Response time 5s

8. Set digital output starting value

Set the value to where you want to position digital output starting value, then change switch position 3,6 to 1, press confirmation button to set it.

	Di	p S	wit	ch	Ро	siti	ion		
ı	1	2	3	4	5	6	7	8	
	Di	p S	wit	tch	Se	ttin	ıg		Description
	0	0	1	0	0	1	0	1	Set digital output starting value

9. Set digital output closing value

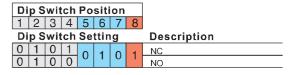
Set the value to where you want to position digital output closing value, then change switch position 3,4,6 to 1, press confirmation button to set it.

Note: The level of position digital output closing value should higher than or equal to that of digital output starting value

Di	Dip Switch Position							
1	2	3	4	5	6	7	8	
Dip Switch Setting						ıg	Description	
0	0	1	1	0	1	0	1	Switches-off threshold

10. Set digital output mode

There are NO/NC for digital output mode, users can set NO or NC according to their requirements.



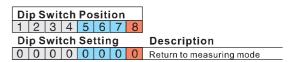
11. Disturbance signal suppression scanning

Change switch position 4,6,7 to 1, the instrument will scan disturbance signal automatively after pressing

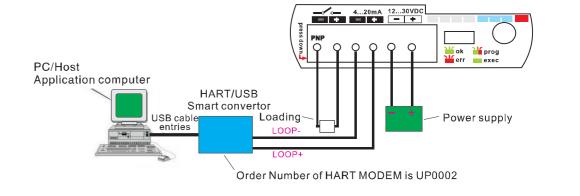
Di	p S	wit	ch	Рο	siti	ion		
1	2	3	4	5	6	7	8	
Di	p S	wit	ch	Se	ttir	ıg		Description
0	0	0	1	0	1	1	1	Switch-on threshold

12. Return to measuring mode

Change all switch positions to 0 after setting all of these, then



HART Configuration set



Connection	Connection picture for HART/USB convertor with 4-wire system device
Set COM	Open guided radar configuration mode setting tools, set COM to the terminal position where the HART is in HOME table.
Make connection and read serial No.	Click"send"in the line of get serial number in Basic configuration table, connecting computer with instrument and then read serial No.
Set probe length	Enter probe length in the line of "set probe length" in "local assembly" table, and then press "start" button to add the set value in instrument, it is successful if "OK" indicates in "OK/Error code"
Set probe type	Enter probe type in the line of "set probe type"in"local assembly" table, O means porbe rod mouting, 1 means coaxial probe rod mounting, which depends on different applications, and then presss"start"button, it is successful if "OK/Error code".

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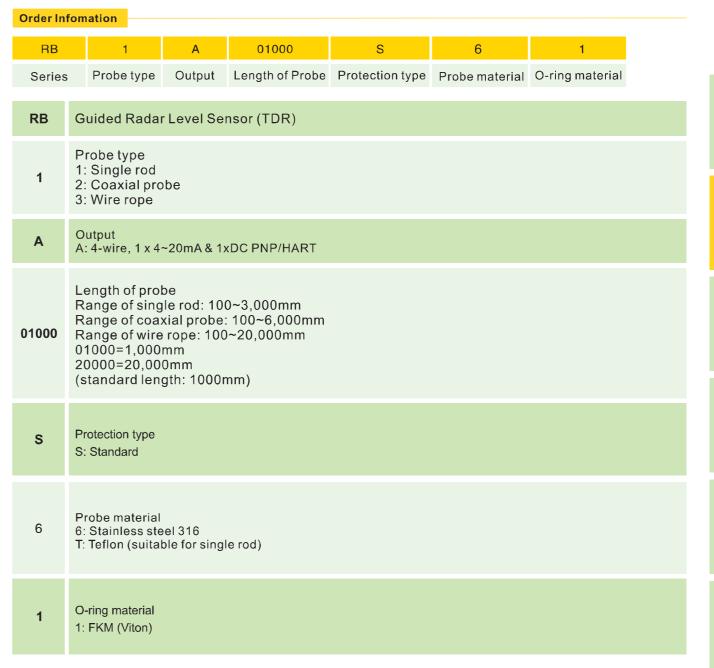
Enter the value where the position of 4mA is in the line of "set lower range" in local assembly table, then press send button to add the set value in instruments, it is successful if "OK" indicates in "OK/Error code" Set lower range value Enter the value where the position of 20mA in the line of "set upper range in "local assembly" table, Upper range value then press send button to addthe set value in instruments, it is successful if "OK" indicates in "OK/Error code" Enter"lower threshold switching output" in the line of lower threshold switching output in "local assembly "table, enter "upper threshold switching output" in the line of upper threshold switching output in local assembly table, click send button to add the set value in the instrument, it is Set switch point output range successful if "OK" indicates in "OK/Error code". Note: Values set in 4~8 steps all refer the bottom area of scew as its reference point. Set output mode in the line of "set switching output mode" in "local assembly "table," 0 "means NC," 1 "means NO, clicking send Set switching output mode button to add the set mode in instruments, it is successful

Accessories

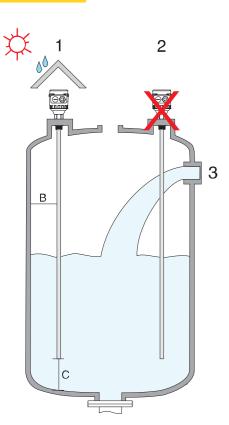
HART module	Order No.	Drawing
The state of the s	UP0002	62 mm

Dimension (mm)	116.00 30.00 30.00 4.6.00 30.00 4.6.00 30.00 4.6.00 30.00 4.6.00 30.00 4.6.00	90.00 25.00 463.00 90.00 25.00 30.00 14.00 463.00 14.00 466.00 12.00 466.00	116.00 16.00 16.00 16.00 16.00 16.00 16.00			
Туре	Single rod	Coaxial probe	Wire rope			
Connection	G3/	4"A	G1"A			
Cable entrance	M20 x P1.5					
Electric design	Analog	ue 4-20mA and DC PNP N	NO or NC			
Analogue output	4-20mA current ou	tput (Measuring range ca	an be set up), HART			
Total load resistance [Ω]	<500					
Response time [s]	0.5/2/5 (can be selected)					
NO/NC Output		DC PNP NO/NC				
NO/NC Output loading[mA]		<200				
NO/NC Voltage drop [V]		<2				
NO/NC output response time [ms]		<200				
Short-circuit protection		Pulse				
Overload protection		Yes				
Reverse polarity protection		Yes				
Supply voltage [VDC]	12-30					
Current consumption [mA]	<70 (24VDC No loading)					
Application pressure [bar]		-140				
Medium dielectric constant [εr]	Single rod>	1.8/Coaxial probe >1.4/v	vire rope>1.8			
Medium temperature [℃]	-40150					
Ambient temperature [℃]	-2580					
Storage temperature [℃]	-4080					

Start-up time [s]	<6
Accuracy [mm]	±3
Repeatability [mm]	<2
Resolution [mm]	<1
Probe length [mm]	1000 (standard)
Shock resistance [g]	50
Vibration resistance [g]	20
Housing material	Aluminum alloy
Probe material	Stainless steel (S316)/Teflon
O-ring material	FKM(Viton)
Protection classification	IP67



Install method



Selection of probe

single rod and wire type are suitable for the sensing range is more than 6M

Installation position

- Do not install them around of the material flow
- ♦ It is better to keep a distance from wall of tank(B), in cases with adhesion, probe should keep about 100mm away from the adhesion.
- ♦ The probe should keep away from the installed devices
- ♦ The minimum distance between probe and bottom of the tank (C) ---wire type: 150mm
- ---probe type: 100mm
- When install outdoor, it is better to use a shade(1)

♦ The guided radar wave transmitter shoule be Vertical installed in the top of tank.

- Protecting jacket must be used when installed in nonmetalic tank
- There should not be any soldering install, soldering install will cause unpredictable result.
- Please do not install them around material filling nozzle or Vulnerable place, if installed around a place where liquid level changes strongly, protecting jacket is
- When install or move the transmitter, please do not take the probe directly, please take the instrument parts or thread parts.

Flange connection thread connection instrument

Effect of internal equipments of the tank

- During the installation and operating process, please make sure the whole probe keep a distance more than 300mm from internal equipments (such as limit switches, stands, etc.)
- The probe should not be contacted with any equipments in the measuring range.

Optimization selection

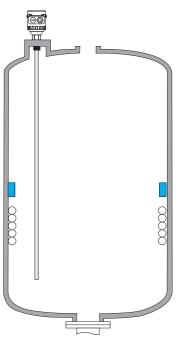
Clutter echo suppression

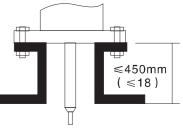
Installation notice

- ♦ When install on the plastic tank, the diameter of tube is at least DN50/2".
- ♦ When the wire type install on tube whose height is 450mm, centering bracket must needed.
- When installed on narrow well, the diameter of narrow well should greater than 25mm.
- ♦ The diameter of nozzle should greater than 50mm, the height should less than 300mm.

Cleanness of probe

There are some burrs and accumulation on the probe during use, small quantity will not effect the measuring, if there are too much accumulations, they will lessen the measuring range. In some aggresive situation, generated crystallization will cause the measuring error. In this situation, please use non-contact measuring method, or clean the probe regularly





Inactive area

Top inactive area (=A) is the minimun distance between measurement reference point (flange) and topest level of material, bottom inactive area (=B) is the distance that can not be measured

F=measuring range

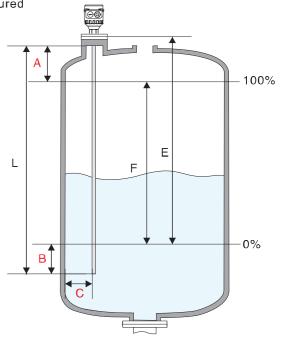
E=initial value(=0)

A=top inactive area

B=bottom inactive area

L=probe length

C=minimum distance between probe and tank wall















Ultrasonic Level Sensors



Ultrasonic level sensors is a kind of non-contact, low-cost, easyinstalled level transmitter. It apply space technology to the livelihood industry, this level transmitter has less application limits than other transmitters, more durable, concise appearance, stable function, etc. Widely used in electric power, metallurgy, petrochemical, food industrial, water treatment, paper industrial and level measurement of corrosive liquid.



Product Features



- Wide measuring range, high precision, low-energy consumption
- Non-contact measurement, no moving parts
- Liquid measurement
- Adopt scientific echo tracking algorithm, capture the real echo
- Adopt temperature compensation(speed, frequency) to make measurement more accuracy and stable
- Analogue output and switches output

Operating principle

Ultrasonic level transmitter operating principle is that it send out ultrasonic pulse and reflected by the medium, the reflected pulse is received by emitter and then transform into electric signal. The distance between emitter and material is in direct proportion to ultrasonic pulse time interval. The distance S and the speed of sound C and the time T can be represented as S=C*T/2.

Advantages and main applications

Advantages:

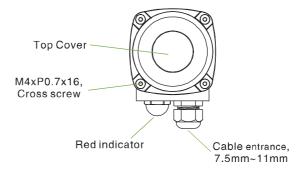
- Detection is not effected by below factors:
- -medium density
- -medium electric feature
- Waves and foam do not affect the sensor
- The electric devices can be replaced when the lid closed

Main applications:

- Level measurement
- Distance measurement
- Storage indication
- Differential level measure
- Water pump control

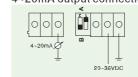
Wiring Diagram

Wiring Diagram

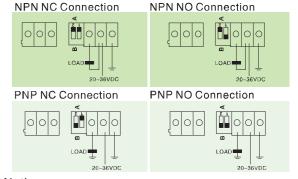


Analogue output connection

4~20mA output connection



NO/NC Output Connection

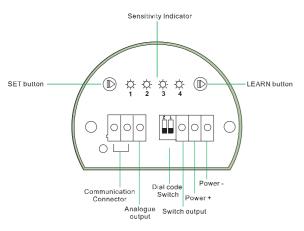


Notice



number 1 DIP Switch : NO/NC switchable, number 2 DIP Switch PNP/NPN switchable A means NPN output

Display



Panel and Adjustment

The function of DIP Switch

number 1 DIP switch: NO/NC switching output, A means NC

number 2 DIP switch: PNP/NPN switching output, A means NPN output.

Buttons Functions

SET: Menu selection;

LEARN: Parameters learning.

The lamp lights on when there is a switching signals, otherwise the light is off.

Communication connector

It is used for upgrade version, not for this product.

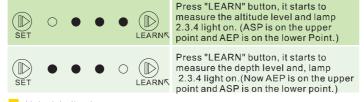
Functions Indication

Functions Indication

-	0	0	0	Normally working, lamp 1 flashes
*	•	0	0	When the level is higher than Max. point, lamp 2 lights on
*	0	•	0	When the level is lower than Min. point, lamp 3 lights on
-	0	0	•	Connecting with control box, lamp 4 lights on

This Ultrasonic Level Switch does not support 485 protocols.

In operating mode: press "LEARN" button to examine the adjustment of analogue output.



Unlock Indication:



Press the two buttons in the meantime once for 5 seconds. The unit is unlock when Lamp 1 and 4 flash.

Functions and parameters adjustment

Functions and parameters adjustment (under unlock status)

1. Set the Start Point(SP)



2. Set the Restrict Point (RP)

ETK	0	-	0	0	LEARN	Press SET button , lamp 2 flashes. The following steps are the same as setting the SP

3. Set the Analogue Start Point (ASP)

Press SET bu The following setting the SP	steps are the same a
---	----------------------

4. Set the Analogue End Point (AEP)

EARN	Press SET button, lamp 4 flashes The following steps are the same setting the SP
------	--

Notice: The frequency of lamp 1 flashes in normal working is different from the flashing frequency of adjusting the parameters.

Function

1. Switching output (See Picture 3 and Table 1)

Table 1:

	Normal Open (NO)	Normal Closed (NC)
Position1-higher than SP	Yes	No
Position 2-beween SP and RP	Delay	Delay
Position 3-below RP	No	Yes

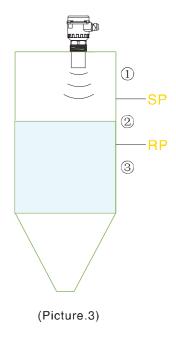
Notice:

- (1) The position of SP must be higher than RP. If the value of SP is lower than RP, the system will automatically adjust the value of RP 1 cm lower than that of SP.
- (2) When the value of SP or RP is out of the measuring range, the learning function would be failed.
- (3) The product features with overload protection. When the output current (PNP or NPN) is over 400mA, it will automatically switch off as a protection. After getting rid of overload, the protection can be removed.
 - 2 . Analogue output (See Picture. 4 and Table 2)

Table 2:

		Adjustment
Position 1	4mA	ASP on the upper point, AEP on the lower point
Position I	20mA	AEP on the upper point, ASP on the lower point
Position 2	4~20mA is equally allocated from top to down.	ASP on the upper point, AEP on the lower point
Position 2	4~20mA is equally allocated from down to top.	AEP on the upper point, ASP on the lower point
Danisian 0	20mA	ASP on the upper point, AEP on the lower point
Position 3	4mA	AEP on the upper point, ASP on the lower point

- 1. To ensure the accuracy, the values of ASP and AEP must keep in a proper distance.
- 2.It indicates Error while the value of ASP and AEP are out of the detecting range.
- 3. The value of ASP can be lower than AEP or higher than AEP.



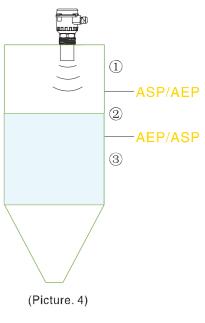


Diagram (mm)	83.0 0.06				
Model	VS0001				
Туре	Standard Type				
Connection	G2"				
Cable entrance	M20xP1.5				
Sensing medium	Liquid				
Button	two				
Opperating voltage[VDC]	2036				
Voltage dropping[V]	<3.5				
Anti-polarity protection	Yes				
Overload protection	Yes				
Temperature compensation	Yes				
Autometic calibration	Yes				
Watch-door dog(Door keeper)	Yes				
Current consuming	50				
Accuracy deviation [%]	±1%				
Mininum Resolution [mm]	1				
Output responsing [s]	1.5				
Output	Three wire,4~20mA output				
Analogue output load [ohm]	420mA,Max. (Ub-10V)*50				

400

	NO/NO - d'antalala				
	NO/ NC adjustable				
Switch output specification	NPN/PNP adjustable				
	SP/RP adjustable				
Amblent temperature [°C]	-40~80				
Storage temperature [°C]	-40~80				
Protection rating	IP65				
Resistance [MΩ]	>100(1500 VDC)				
Shock resistance [g]	4				
Housing material	Aluminum Alloy, ABS, PA+GF				
Probe frequency(KHz)	50				
Launch angle	<15°				
Measuring range (M)	0.3~8				
Inactive area(cm)	≤30				

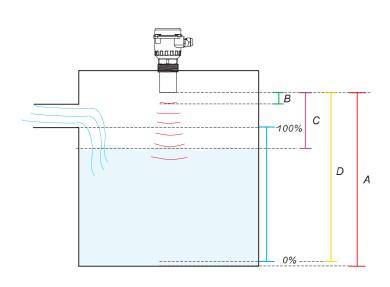
Switching output Max.load [mA]

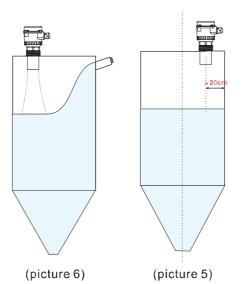
Order Information

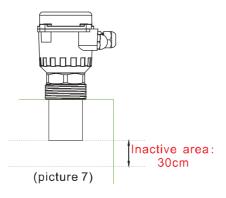
Order No.	Housing material	Connection	Sensible range (M)	Cable entrance (mm)	Ambient temperature (°C)	Output	Protection
VS0001	Aluminum Alloy	G2"	0.3~8	M20 × P1.5	-40 ~ +80	Three wire, 4~20mA NPN/PNP	IP65

Installation Notice

- 1. Please install the ultrasonic level sensor at position which is at least 20cm to the vessel wall. Do not install the device in the centerline of tank in order not to receive the false echoes. (See picture 5)
- 2. Please mount the bottom line of probe being parallel to non-flowing medium. Do not mount the bottom of the device toward filling inlet. It is recommended to install a protective shield if necessary. (See picture 6)
- 3. Excessively high or low pressure (Vacuum) may reduce the echoes. Please use it within the normal pressure range. Foam or the dust could cause the false echoes which may influence the measuring result. Under such condition, please choose RA series Radar wave level transmitter instead. Ultrasonic level switch is not suitable for the use under extreme temperature.
- 4. The inactive area is the minimum measured distance between the transmitter face and the medium. When carry out the measurement in the inactive area, it may cause inaccuracy performance. The distance suggested in the table below. The distance should be greater than inactive area (see picture 7) and the measuring value is the distance between the target media and the probe.





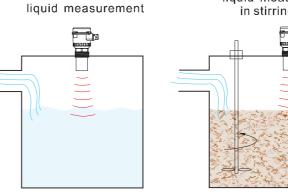


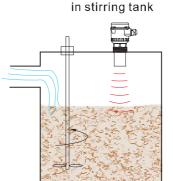
The unit measure the distance from the process connection of flange or thread

- A. measuring range adjustment
- B. Inactive area
- C. Upper level adjustment
- D. Lower level adjustment

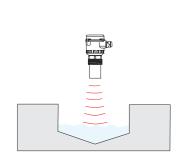
Applications

- 1. Water or waste water treatment equipment, such as suitable for tank, channel, pool, well, etc.
- 2. Liquid raw material, such as oil, beverage, heavy oil, etc.
- 3. Chemical raw material, such as solvent, paint, carbonic acid, water, resin, wax oil, etc.



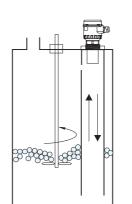


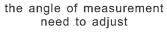
liquid measurement

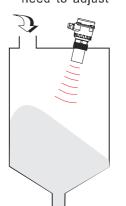


flow measurement

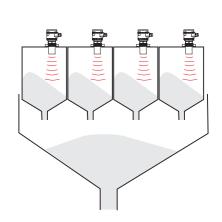
liquid measurement with foam or stir







fluid delivery



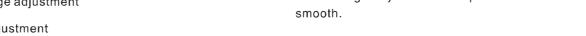
Notice of install ation

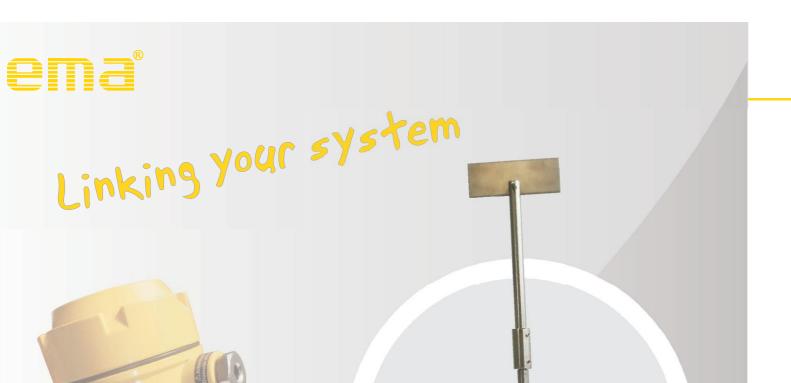
- 1 Please protect the probe against heavy shocking.
- 2 Please clean the attached materials on the transmitter surface regularly and also keep the surface clean and



Electrical Connection

The installation must be installed by the experienced specialists; It is necessaries to follow the national's installation regulations; The power supply should be off before





Product Features



Modular rotating paddle level switches:

- Unique oil-seal design can avoid dust infiltrate along the shaft
- Stable and relible torque, and the torque can be adjusted
- Double bearing design, high loading strength
- Stainless steel shaft and metal reduction gear parts to ensure the strength and life of motor system
- Easy to check and maintain internal parts without dismantling from tank
- Able to detect small specific gravity material

Operating principe

The paddle of rotating paddle level switch is connected with cluth through shaft, the motor will keep working when the paddle do not contact with material, and the motor will stop working when the paddle contact the material, at the same time, the electric instrument will send out a signal to measure the level of material, an indicator can also be installed to show the status of level switch.

Product Features

Rotating paddle level switch is suitable for environmental protection, water treatment, electricity, chemical plastic, pharmacy, fodder, cement, chemical fertilizer, food industrial, etc.



Rotating Paddle Level Switches



The paddle of rotating paddle level switch is connected with cluth through shaft, the motor keep working when the paddle do not contact with material, and the motor will stop working when the paddle contact the material, at the same time, the electric instrument will send out a signal to measure the level of material, an indicator can also be installed to show the status of



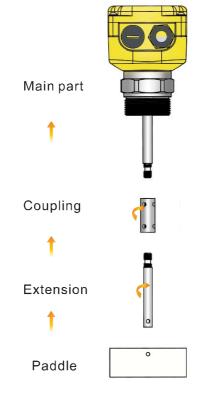
Trend of modular rotating paddle level switch

- 1. The users can assemble them due to different length and demands
- 2. Reduce the package and freight cost
- 3. Lower inventory
- 4. Shorten the delivery time, create more business opportunities
- 5. Reduce the maintenance cost, and change any parts of the instruments at will

Drawing Of Modular Type

How to order modular type?

Α	Main part
,,	mani part
+	
В	Coupling
+	
С	Extension
+	
D	Process Connection (optional)
+	
Ε	Paddle



Modular type of extension shaft length

(Unit:mm)

Main Part shaft length	Extension shaft length	Total length
50	150	200
	350	400
	550	600
	750	800
	950	1000
	1150	1200

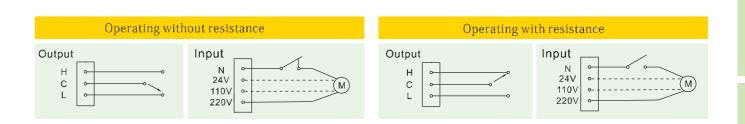
Housing material

Metal house is sturdy and durable . Please select metal housing for high temperture type.



Circuit principle

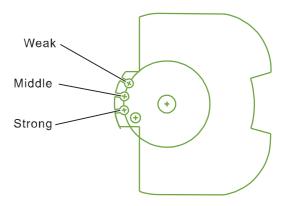
- 1. When the motor is on, C.L circuit closed means no resistance on paddle. When the motor is off, C.L circuit will be opened, meanwhile, C.H circuit closed means being resistance on paddle.
- 2. When operating without resistance, C.L circuit is closed and the motor start to work again.

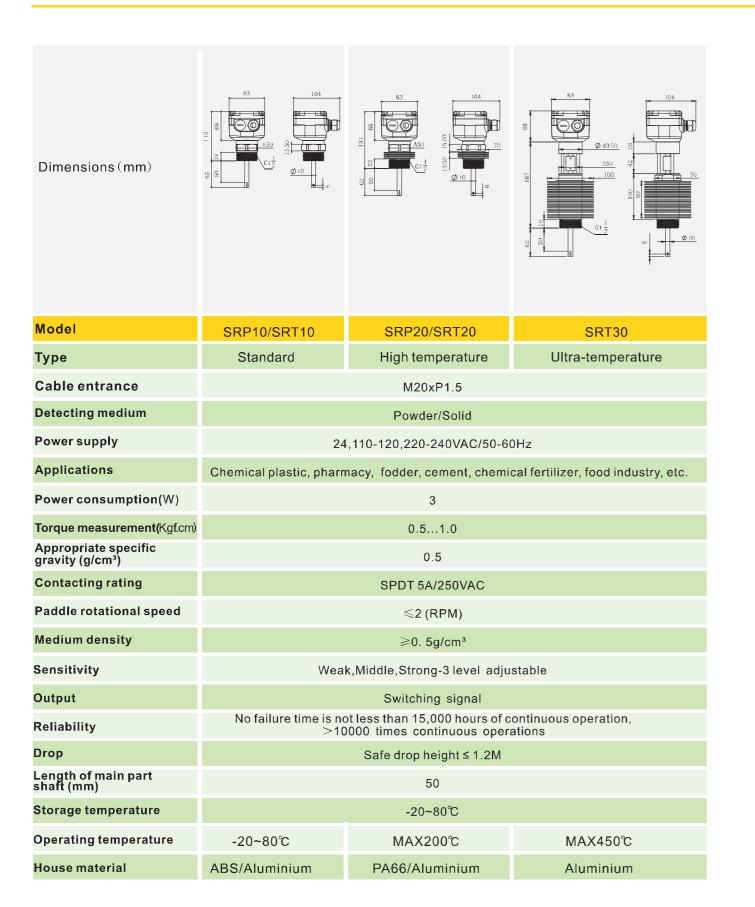


Torque adjustment

Torsional spring is used to adjust the torque of rotating axis. The torsional spring can be set at strong position on measuring heavy solid, while the paddle is poor sensitive. Reversly it can be set at weak position on measuring light bulk solid, while the paddle is sensitivity. To shaft gear, open the bottom and then clip the torsional spring by a nose plier. Finally, move the torsional spring to the position matching the torque desired.

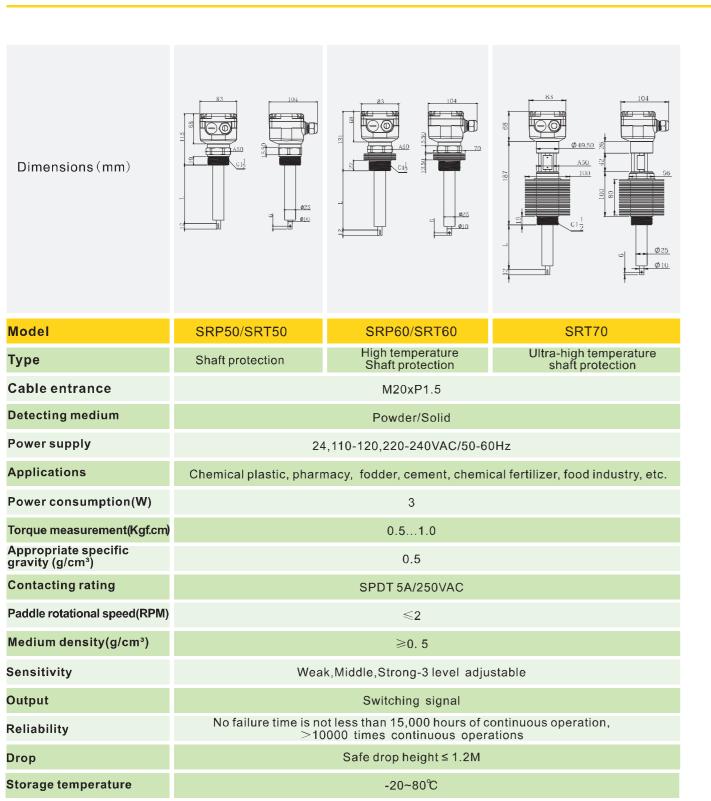
Notice: Please don't set the torque of torsional spring randomly to avoid the false operation.





Dimensions (mm)	83 83 104 104 105 105 105 105 105 105 105 105 105 105	83 104 83 104 104 105 105 105 105 105 105 105 105	83 049.50 0 88 100 0 88 100 100 100				
Model Type	SRP11/SRT11 Modular Standard	SRP21/SRT21 Modular high temperature	SRT31 Modular ultra-high				
Cable entrance	temperature temperature						
Detecting medium	M20xP1.5						
-	Powder/Solid						
Power supply	24,110-120,220-240VAC/50-60Hz						
Applications	Chemical plastic, pharmacy, fodder, cement, chemical fertilizer, food industry, etc.						
Power consumption(W)	3						
Torque measurement(Kgf.cm) Appropriate specific		0.51.0					
gravity (g/cm³)		0.5					
Contacting rating		SPDT 5A/250VAC					
Paddle rotational speed(RPM)		≤2					
Medium density(g/cm³)	≥0.5						
Sensitivity	Weak, Middle, Strong-3 level adjustable						
Output	Switching signal						
Reliability	No failure time is not less than 15,000 hours of continuous operation, >10000 times continuous operations						
Drop	Safe drop height ≤ 1.2M						
Storage temperature	-20~80℃						
Operating temperature	-20~80℃	MAX200℃	MAX450℃				
House material	ABS/Aluminium PA66/Aluminium Aluminium						
	Abo/Aldillillalli Aldillillalli Aldillillalli						

Notice: Extension shaft and steel wire can be selected as extension type connection part, please refer to P96.



MAX200℃

PA66/Aluminium

MAX450℃

Aluminium

Dimensions (mm)	88 M20X1.5 G1-1/2A			
Model	SRE			
Туре	EX-proof			
Cable entrance	M20xP1.5			
Detecting medium	Powder/Solid			
Power supply	24,110-120,220-240VAC/50-60Hz			
Applications	Chemical plastic, pharmacy, fodder, cement, chemical fertilizer, food industry, etc.			
Power consumption(W)	3			
Torque measurement(Kgf.cm)	0.51.0			
Appropriate specific gravity (g/cm³)	0.5			
Contacting rating	SPDT 5A/250VAC			
Paddle rotational speed(RPM)	≤2			
Medium density(g/cm³)	≥0. 5			
Sensitivity	Weak, Middle, Strong-3 level adjustable			
Output	Switching signal			
Reliability	No failure time is not less than 15,000 hours of continuous operation, >10000 times continuous operations			
Drop	Safe drop height ≤ 1.2M			
Length of main part shaft(mm)	50			
Operating temperature	-20~40℃			
House material	Aluminium			

Operating temperature

House material

-20~80℃

ABS/Aluminium

Order In	Order Info for rotating paddle level switch						
SR	Р	10	С	В		0050	4
Series	Housing material	type	connection	power sup	ply	main shaft length	shaft material
SR	Standard rotati	ing pac	ldle level sw	itch	Sh	naft-protection rot	ating paddle level switch
Р	Housing material : P: plastic housing T: metal housing (aluminium alloy)					ousing material : plastic housing metal housing (alun	ninium alloy)
10	Type: 10: standard 80°C 20: high temperature Max 200°C 30: extremely high temperature Max 450°C 11: modular standard 80°C 21: modular high temperature Max 200°C 31: modular ultra-high temperature Max 450°C					pe: : shaft–protection s: : high temperature : ultra–high temper Shaft protection N	shaft–protection Max 200°C rature
С	Connection: A:3/4"PF B:G1" C:G1 ½"					onnection : G1 ½"	
В	Power supply: A: 24VAC B: 110-120VAC C: 220-240VAC D:24VDC				A: B: C:	ower supply : 24VAC 110-120VAC 220-240VAC 24VDC	
0050	Main shaft length(mm) 0050: L=50mm			02 04 06	ain shaft length(mm) 00: L=200mm 00: L=400mm 00: L=600mm 00: L=800mm)	
4	Shaft material: 4: stainless 304 6: stainless 316				4:	aft material: stainless 304 stainless 316	

Notice:

- 1. If the shaft length of extension type more than 1200mm, please select steel wire, suit able for vertical installation.
- Steel wire type is suitable for standard extension type, high temperature extension type, ultra-high temperature extension type.
 Ultra-temperature type only suitable for metal housing.
 Check the coupling/extension shaft/paddle material is the same.
 Confirm voltage, 24VAC, 110-120VAC, 220VAC or 24VDC.
 Check specific gravity of detected medium.
 Check the paddle size whether to meet the flange of the hole of tank wall.

- 8. The shaft length tolerance is within ± 5 mm.
- 9. Extension type order information include main part and coupling, please selectively purchase the paddle, extension shaft and other accessories.

Order In	fo for EX-proof ro	otating	paddle leve	Iswitch				
SR	Е	10	С	С		0050	4	
Series	Housing material	type	connection	powersu	ıpply	main shaft length	shaft material	
SR	Rotating paddle	e level	switch					
E	Housing material E:EX-proof/Alun		Alloy					
10	Type: 10: standard 80° 20: high tempera 11: modular – sta 21: modular high	ature M andard	80°C	200°C		e : Shaft with shaft–p high temperature v		ction Max 200
С	Connection: C:G1 ½"					nnection : 11 ½"		
С	Power supply: A: 24 VAC B: 110 VAC C: 220 VAC D:24VDC							
0050	Main shaft length 0050: L=50mm	n(mm)			020 040 060	n shaft length(mm) 10: L=200mm 10: L=400mm 10: L=600mm 10: L=800mm		
4	Shaft material: 4: stainless 304 6: stainless 316							

Extension shaft

Coupling SS304 SS316 Order no Drawing S6S0 S4S0 C . c

SS304 SS316 Drawing Order no L40150: L=150mm L60150: L=150mm L60350: L=350mm L40350: L=350mm L40550: L=550mm L60550: L=550mm L60750: L=750mm L40750: L=750mm Ø3.80 L40950: L=950mm L60950: L=950mm L41150: L=1150mm L61150: L=1150mm

Drawing Order no SS 304 W41500: L=1500mm W42000: L=2000mm W42500: L=2500mm W43000: L=3000mm

Notice:

Wire

- 1. Modular extension type need to be used with coupling, extension shaft and paddle. Please confirm that all materials are the same.
- 2. Steel wire type need to be used with steel wire and paddle.

Paddle						
Order no	T1	T2	Т3	L1	L2	N1
Drawing	190	90 90 90 90 90	6 S	50	50 20 20 20 20 20 20 20 20 20 20 20 20 20	100
Stainless 304	S4T1	S4T2	S4T3	S4L1	S4L2	S4N1
Stainless 316	S6T1	S6T2	S6T3	S6L1	S6L2	S6N1
Dimension	100×30×1.8	80×30×1.8	65×80×1.8	50×30×1.8	60×40×1.8	100×30×1.8

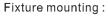
Connection

Flange	SS 304	Drawing
	S4F0	G1 2 -nll 4-Ø15.00 Ø130.00 Ø155.00 Ø155.00 Ø155.00
Fixture	#45 steel	Drawing
	S0C0	Ф58 00±0.05 19.00_0.08 2-C0.5 19.00_0.08 1 2-nill

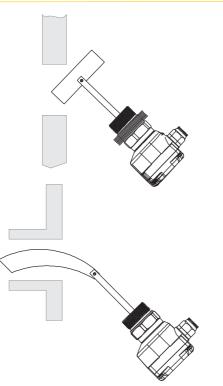
Tank installation example

Standard mounting:

Insert one side of the paddle to the hole of container by 35°, and turn it to right position slowly after the other side of the paddle passed through half of the wall-thickness.

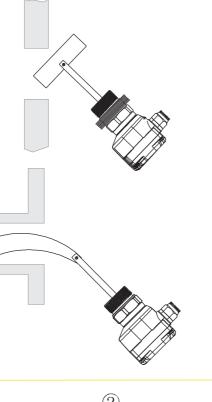


It is recommended to select sickle shape paddle to mount the switch with fixture. Please solder the fixture on the wall of the container and then insert the paddle to the G1-1/2"-n11 threads. Finally, screw it tightly.



Installation notice

- 1. To reduce the shock of bulk solid, the switch can be mounted at 15°- 20° against the horizontal position when mounting it vertically in the side of the targeted object;
- 2. Please select high temperature type, when the temperature of targeted object is over 80°C.
- 3. The switch can be mounted directly without dismantling the paddles when select G1 1/2 fixture to mount it with a sickle shape paddle;
- 4. Make the connecting hole to cable headed below the instrumentation when mounting the switch vertically in the side of the targeted object. The nut which is used to fix the cable should be locked tightly in avoid of lacking. (As the figure above);
- 5. This product is prohibited from mounting at the entrance of the tank; however, please add an extra protection shield on this product to avoid the shock. The falling materials might affect the operation of this product if it is required to do so.
- 6. Please add a protection cover for the probe when detecting the cakes with the diameter over 15mm or when installing this product under the entrance of the tank by 7M.
- 7. Mount the switch vertically in the surface or the side of the targeted object, when detect sticky powder.
- Correct installation (as the right)
- ③ The angle of horizontal installation

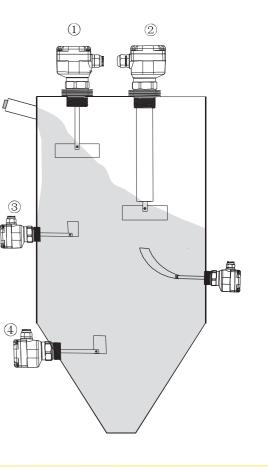


Wrong installation (as the right)

- 1) Too close to the wall of the tank and material, there do not have a protection plate at the entrance of material
- 2) The distance between 2 and 3 is too close, will effect the installation and debugging
- 3) Please notice the angle of horizontal installation, and the connecting hole to cable should head below
- (4) There should add a protection plate for probe when detecting the cakes with the diameter over 15mm to avoid the destruction to switches close tightly to the wall of the container or of the pipe.

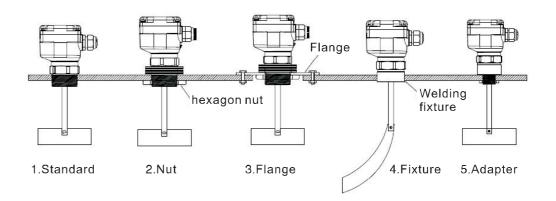
Notice

- 1. Make sure the mounting is based on the requirement conform to the restricted temperature, pressure, and other technical requirements.
- 2. Make sure the probe and the cable far away from the high voltage and such cable at least by 1 meter.
- 3. Make sure the airtightness of the module by adopting the circle cable which diameter is 6-7mm.
- 4. Make sure the wiring is correct and is close tightly to the wall of the container or of the pipe.



Mounting type

- There are 5 mounting types available as following:
- 1. Standard mounting: Mount the switch directly by screwing tightly in the wall of the container which is applied to G1-1/2"-n11 threads.
- 2. Nut mounting: Vent the wall of the container (50mm < N < 78mm, N is the diameter of the vent), and then screwing it tightly with hexagon nut in the inner wall.
- 3. Flange mounting: Vent the wall of the container (78mm < N < 115mm, N is the diameter of the vent), and then fixed the flange on the wall of container with nuts.
- 4. Fixture mounting: Vent the wall of the container (N = 58mm, N is the diameter of the vent), and then fix it to the fixture. Finally, solder the fixture to the vent.
- 5. Adapter mounting: Link it to the adapter with G1-1/2"-n11 threads, and then link the adapter to the wall of the container. (The dimension of the thread for the adapter can be customized.)





① Protection plate for feedstock

2 Enough room for installation and debugging

④ Protection plate for low material entrance





Vibrating Fork Level Switches



The vibrating fork level switch adopts the principle of damping effect and piezo-electric effect of vibrating fork. The sensing part of detection is composed of vibrating fork, a piezo-electric crystal oscillates the forks at their nature frequency, when the fork is effected by damping effect from medium, they will stop virbrating and the drive control circuit will send out signal. This product is suitable for harsh working conditions, they are



Product Features



Vibrating fork level switches

- With Automatic learning function, it can learn different medium density by button without any adjustment
- Metalic structure, sturdy and durable
- The amplitude is large to reach more than 10mm, able to shake off hang-ups and avoid fault
- Ultra bright red LED will provide timely warning on site.
- High range of DC and AC input will not only reduce inventory effectively, but also be used wid.
- Suitable for detect the level of liquid, solid, powder, etc.

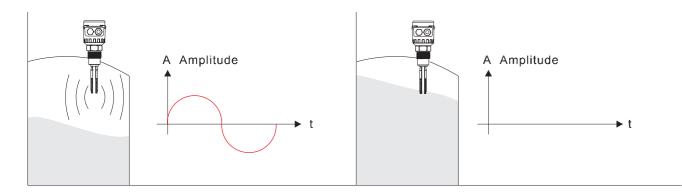
Applications

Vibrating fork level switch is suitable for environmental protection, water treatment, electricity, Chemical plastic, pharmacy, fodder, cement, chemical fertilizer, food industry, etc.

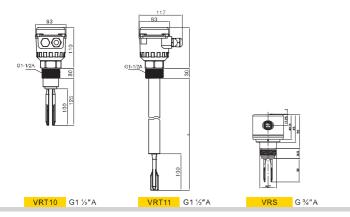


Operating Principle

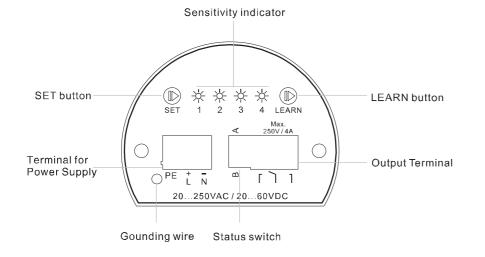
Vibrating fork level switch is suitable for environmental protection, water treatment, electricity, Chemical plastic, pharmacy, fodder, cement, chemical fertilizer, food industrial, etc.



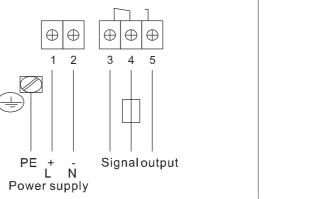
Dimension

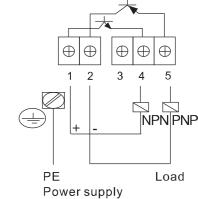


VRT Panel



VRT Connection





	Relay output:	NPN/PNP output:		
Powerinput	20~250VAC 50~60Hz 20~60VDC	Power input	20~60VDC	
Signal output	4A/250VAC Max. 4A/60VDC Max.	Signal output	400mA Max.	

Manual of VRT

Unlock:	Hold "SET" button, for 10 sec., until the four LED flash to status of unlock. After unlock, it is back to normal operating mode.
Lock	It is automatically locked if there is no button pressed in 60 sec.
NO/NC Setting	Press DIP switch to set NO or NC.
Learn Mode	Put fork part into the detected medium for 5 sec. and then operate "Unlock". After unlock, hold "LEARN" button for 5 sec., the LED1 ~ LED4 will flash orderly with frequency which is 1 time per sec. to start learning. If the four LEDs are all flash together, this learning is successful; if only the central two LEDs shine, this learning is failed and it is required to learn again.
Sensitivity Setting	Under status of unlock, press "SET" button to set sensitivity with checking the flash of LED1 to LED4. Sensitivity is from high to low by LED1 to LED4.

Notice:

- 1. The learning function of this type is not only to overcome the condition of the vibration absorption after the installation on the wall of tank but also to avoid of false operation caused by noise interference.
- 2. factory setting is based on the density of water (1g/cm3). When the density of detected object is higher than or equal to 1g/cm3, it can be used normally without setting learning function. Otherwise it needs to reset learning function when the density of detected object is lower than 1g/cm3.
- 3. Sensitivity is set as the highest value in the factory and suitable to be used under the stable wave of medium. If the wave of medium fluctuates bigger, it is required to lower the sensitivity to avoid any error in warning.
- 4. During installation, please try to avoid a significant shock position to prevent false alarm, if this can not be avoided, please re-learning at the installed location, or reset to the factory settings

Output of VRT Switch2

Switch2	А	В
Relay OUT	345	345
NPN OUT	114	114
PNP OUT	25	25
Indicator	8	*

VRS

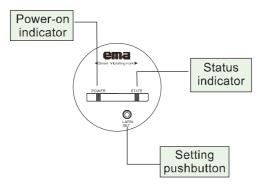


Figure. A

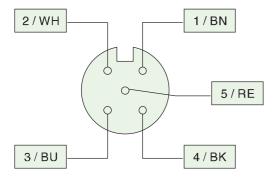


Figure. B

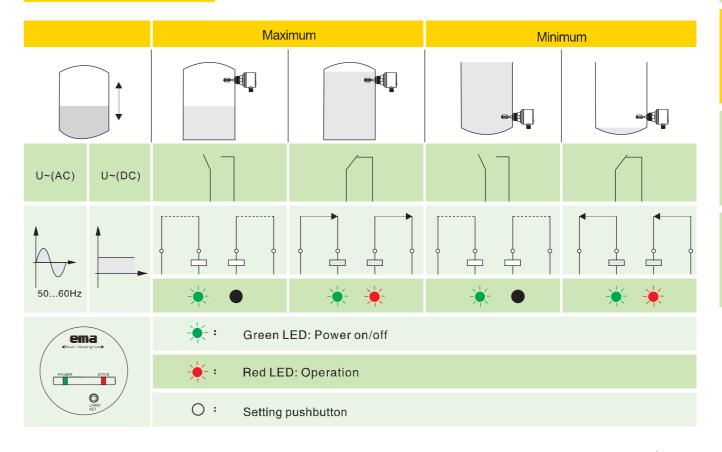
Manual of VRS

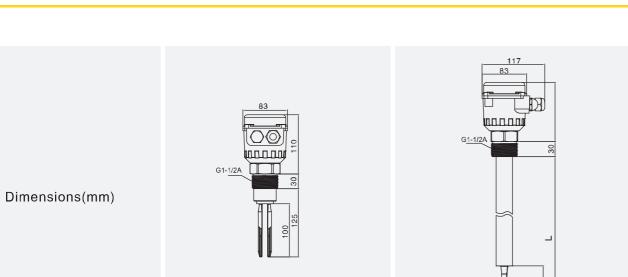
Unlock	"SET" button for 10 secs until alternate red and green lights flash. The unit unlocks and returns to the operation mode. The red and green light stop
Lock	It is automatically locked when there is no operation within 60 secs.
NO / NC setting	Under the unlock condition, hold "SET" button for 3 secs and then the alternate red and green lights flash. When the green LED flashes, release the button to enter NO / NC setting mode and then press "SET" button once to adjust the required status.
Learning mode	Put the fork part into the detected medium with stability for 5 secs. Under the unlock condition, hold "SET" button for 3 secs and then the alternate red and green lights flash. When the red LED flashes, release the button. The red LED flashes once in a second orderly to express the status of waiting for learning. The red LED flashes and goes out twice to express the status of learning. The learning setting is successfully finished when the alternate red and green lights flash quickly. Otherwise, the red and green light flashes together and the user has to set the learning function again. To reset the learning, just press "SET" button again to enter second learning mode. Notice: To enter the second learning mode, please press "SET" button in 3 sec. after first learning finished. Otherwise the user shall be required to process the whole learning mode again to reset the setting. This function is to avoid of the false operation.

Notice:

- 1. The learning function of this type is not only to overcome the condition of the vibration absorption after the installation on the wall of tank but also to avoid of false operation caused by noise interference.
- 2. factory setting is based on the density of water (1g/cm3). When the density of detected object is higher than or equal to 1g/cm3, it can be used normally without setting learning function. Otherwise it needs to reset learning function when the density of detected object is lower than 1g/cm3.

Status Indicators of VRS





Model	VRT10	VRT11			
Туре	Standard	Extension			
Connection	G11/2"A	G1 1/2 " A			
Cable entrance		M20×P1.5			
Detecting medium	Liquio	d/Powder/Solid			
Applications	Suitable for all powder, solid	d and liquid through learning function			
Voltage	20~60VDC 20	~250VAC 50/60Hz			
Response Time(s)		< 3			
Ambient temperature ($^{\circ}$ C)	-40	0+70			
Storage temperature($^{\circ}$ C)	-40+85				
Medium temperature($^{\circ}$ C)	-40+150				
Opeating pressure(bar)	-1+40				
House material	Aluminium alloy				
Fork material	Stainless steel 316L				
Output	PNP/NPN 400mA Max.				
Consumption	DC 3W Max AC 15W Max				
Standard Length(mm)	125	1200MAX			
Protection classification	IP67				

Dimensions(mm)	65 65 67 67 68 63/4A				
Model	VRS				
Туре	Small				
Connection	G¾"A				
Cable entrance	M12x1.5				
Detecting medium	Liquid/Powder/Solid				
Applications	Suitable for all powder, solid and liquid through learning function				
Voltage	18~36VDC				
Response Time(s)	< 3				
$\textbf{Ambient temperature}(^{^{\circ}}\!\mathbb{C})$	-40+70				
Storage temperature(°C)	-40+85				
$\textbf{Medium temperature}(^{\mathbb{C}})$	- 40+120				
Opeating pressure(bar)	-1+40				
House material	Stainless Stell 316L				
Fork material	Stainless steel 316L				
Output	PNP/NPN 200mA Max.				
Consumption	<1W Max				
Standard Length(mm)	45				
Protection classification	IP68				

Dimensions(mm)	M20X19 ST-1/22 ST-1/22	930 20 112 121 121 121 121 121 121 121 121			
Model	VRE10	VRE11			
Туре	EX Standard	EX Extension			
Connection	G11/2"A				
Cable entrance	G1	1/2 " A			
Detecting medium	Liquid/Po	owder/Solid			
Applications		d liquid through learning function			
Voltage	A:20~60VDC & 20~250VAC,50~60Hz (B: 20~60VDC(NPN/PNP)	Relay output SPDT 4A/250VAC 4A/60VAC			
Response Time(s)	< 3				
Medium density	Auto-learning setting	g by pushbuttons			
Consumption	DC 3W Max	AC 15W Max			
Sensitivity	4 levle adj	ustable			
Opeating pressure(bar)	-1+	40			
House material	Aluminium alloy				
Fork material	Stainless steel 316L				
Output	PNP/NPN 400mA Max.				
Standard Length(mm)	105 1200MAX				
Protection classification	IP	54			
Protection classification	EXd	II CT6			

Ordei	Order Information -						
VR	Т	10	А	А	0125	6	
Series	Housing material	Туре	Connection	Power Supply	Length of fork	Fork Material	
VR	Smart Vibrati	ng Level Swite	ches Series				
Т	Housing mate	erial					
10	Type 10: Standard	VRT10		11	Туј 11:	oe Extension VRT	
Α	Process connection A: G11/2"A						
Α	Power supply / Output A: 20-60VDC & 20-250VAC, Relay output SPDT 4A/250VAC or 4A/60VAC, 50/60Hz B: 20-60VDC, NPN & PNP output, 50/60Hz						
0125	Fork Length (0125: L = 125			0200	Extension 0200: L = 0400: L = 0600: L = 0800: L = 1000: L = 1200: L =	400 mm 600 mm 800 mm 1000 mm	
6	Fork material 6: Stainless S						

Notice: The total length tolerance is within $\pm 5 \text{mm}$

Length of main shaft Series Housing material Connection Power Supply Туре

	Type Commons.		main snaπ Chair Material
VR	Smart Vibrating Level Switches		
S	Housing material S: Stainless steel 316L		
10	Type 10: Small fork VRS10	20	Type 20: Sanitary VRS20
А	Process connection A: G 3/4"A		
Α	Power supply / Output A: 18-36VDC Relay output B: 18-36VDC, NPN & PNP		
0045	Fork Length (mm) 0045: Small fork L = 45 mm		

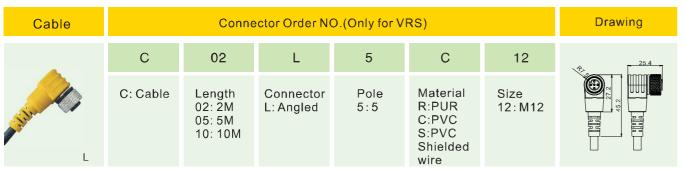
Orde	r Information					
VR	E	10	Α	А	0105	6
Series	Housing material	Туре	Connection	Power Supply	Length of fork	Fork Material
VR	Smart Vibrat	ing Level Swit	ches Series			
E	Housing mat E: EX proof	eria				
10	Type 10: Standard	VRE10		11	Ту _ј 11:	oe Extension VRE
Α	Process con	nection				
Α	Power supply A: 20-60VDC B: 20-60VDC	y / Output C & 20-250VAC, C, NPN & PNP o	Relay output utput, 50/60H:	SPDT 4A/250\ z	VAC or 4A/60VA	\С, 50/60Hz
0105	Fork Length 0105: L = 108			0200	0200: L = 0400: L = 0600: L = 0800: L =	400 mm 600 mm 800 mm 1000 mm
6	Fork materia					

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Fork material

6: Stainless Steel 316L

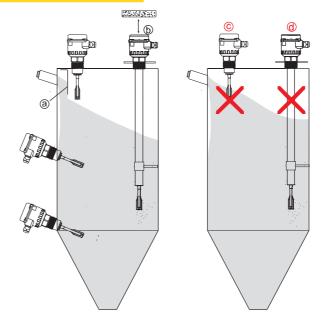
Accessories



Туре	Flange	Order No.	Drawing
VRT		S4F0	G1 2-nii 4-915,00 9130.00 00 00 00 00 00 00 00 00 00 00 00 00

Туре	Fixture	Order No.	Drawing
VRT		S0C0	4 6 6 6 6 7 9 9 9 9 9 9 9 9 9 9

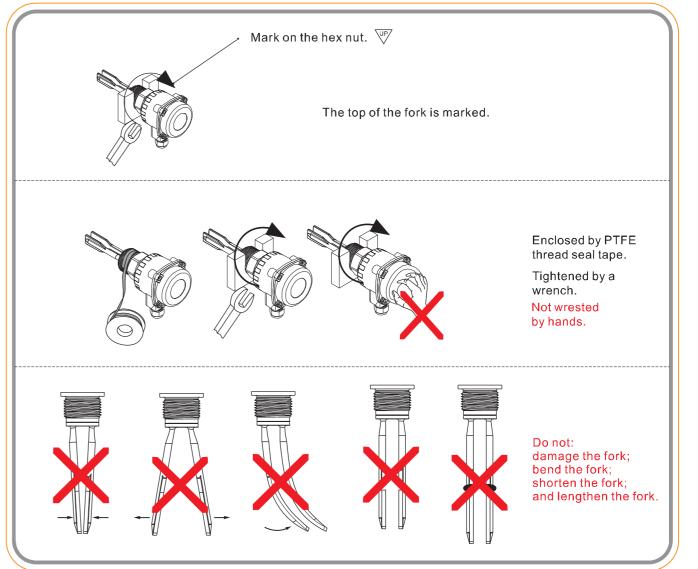
Installation Of VRT



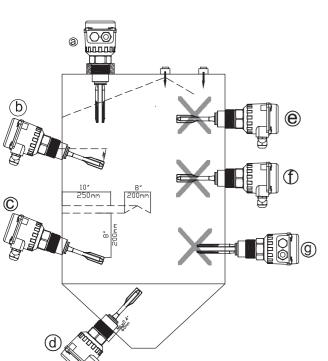
- Correct mounting:

 ® Next to the silo wall, but with enough distance from it and from material build-up, or shield to protect against flowing material.
 ® Sufficient space for mounting and for adjusting. Avoid of the false warming from material flow. Protective hood against condensation in the bousing. nsation in the housing.

Incorrect mounting:
© Too close to the wall and material build-up. @In filling curtain.



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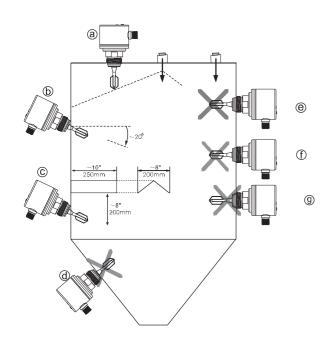
- 1. The ideal installation for reducing the shock to materials and the hanging of materials is to make the switch horizontal at an angle of 15-20.
- X.Keep the switches away from the feed opening of the barrel to reduce the shock to materials, if unavoidable, a protection plate is necessary.
- a. The inlet of the connection box should be downward and the fixing nuts of power line must be tightened.
 4. The operators cannot use vibration rod to climb or hook any object when working within the barrel.

- Correct mounting:

 (a) Top-mounted, Fork is vertical towards bottom and mounted in any position far away from the feed opening of top side.
- (b) Laterally mounted, Fork angled slightly downwards by 15~20 degree so as to reduce the shock and the hanging of the flowing materials.
- © Laterally mounted with shield, With a shield, length approx.10 in(250mm), width approx.8 in(200m), folk angled slightly downwards by 15~20 degree so as to reduce the shock of the flowing materials and prevent the improper stock from itself.

- Incorrect mounting:
 ③ In discharge hopper,Max. nozzle length 2.4 in (60mm),so that no build-up occurs which prevents the fork from oscillating. Laterally mounted in filling curtain or under the feed opening. Incorrect fork orientation
- (e) The surface of fork is subjected to high load caused by discharging material;
- f) It may cause false function due to residual material.
- (9) The switch will not work normally when the distance of mounting nozzle and barrel is over 2.4"(60mm).

VRS Installation



- The ideal installation for reducing the shock to materials and the hanging of materials is to make the switch horizontal at
- 2.Keep the switches away from the feed opening of the barrel to reduce the shock to materials, if unavoidable, a protection
- plate is necessary.

 3. The inlet of the connection box should be downward and the fixing nuts of power line must be tightened.
- 4. The operators can not use vibration rod to climb or hook any object when working within the barrel.

Correct mounting:

- (a) Top-mounted, Fork is vertical towards bottom and mounted in
- any position far away from the feed opening of top side.

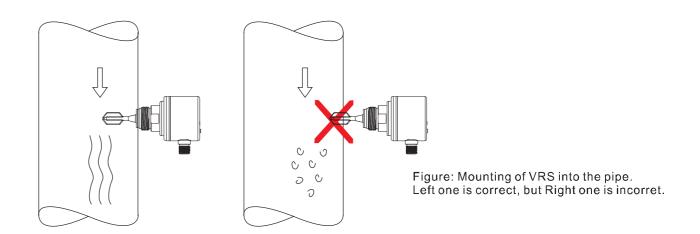
 Laterally mounted, Fork angled slightly downwards by 15~20 degree so as to reduce the shock and the hanging of the flowing materials.
- © Laterally mounted with shield, With a shield, length approx.10 in(250mm), width approx.8 in(200m), folk angled slightly downwards by 15~20 degree so as to reduce the shock of the flowing materials and prevent the improper stock from itself.

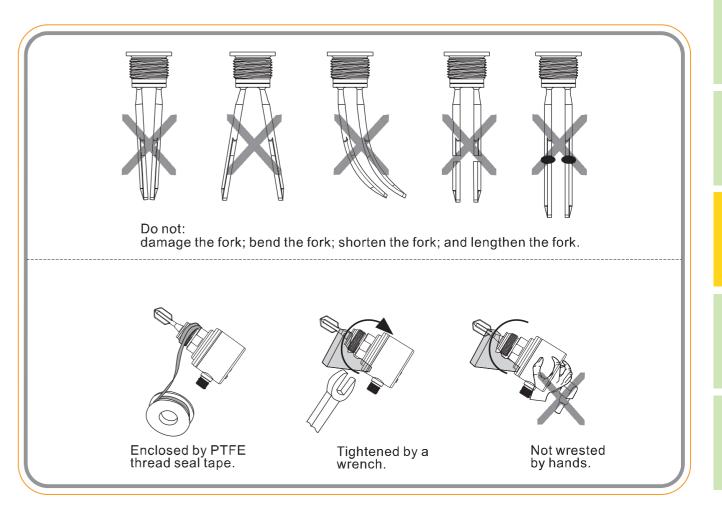
Incorrect mounting:

- @ In discharge hopper, Max. nozzle length 2.4 in (60mm), so that no build-up occurs which prevents
- the fork from oscillating.

 © Laterally mounted in filling curtain or under the feed opening.

 ① Incorrect fork orientation, The surface of fork is subjected to high load caused by discharging material, It may cause false
- function due to residual material. (9) The switch will not work normally when the distance of mounting nozzle and barrel is over 2.4"(60mm).





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Product Features



LS0 Float level switches:

- Concise structure, delicate design
- Durable operations, and perfect fuction, long service life, more than 2 million times
- Resistance to acid and alkali and anticorrosive

LS1 Float level switches:

- Stable operations, and perfect fuction, long lifetime
- Resistance to acid and alkali and anticorrosive
- Enhance the electromagnetic interference
- Stainless steel float material

Operating Principle

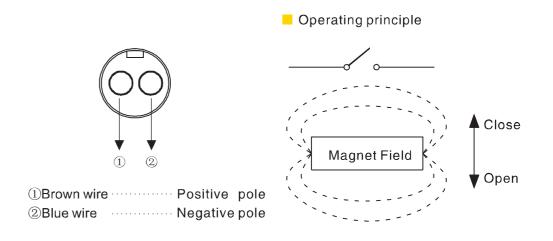
LS0 type: The magnetic reed switch is hermetically sealed in a stem, the float encases a sealed magnet is fixed on the tube relevant position of magnetic reed switch. Because of the buoyancy, the float will move up and down within limits along with the liquid level rises and falls, at the same time, with the magnet in it attracts the magnetic reed switch to generate switching action to control the level of liquid. The Normal Open or Normal Closed is determined by the installation of the float.

LS1 type: It is composed of detecting part and output part and operate on the basic buoyancy principle, As the float rises or falls with liquid level. The mutex movement between magnet before microswitch and the magnet at the end of float ball arm in the junction box will push the microswitch to generate two sets of "Normal Open" or "Normal Closed" signal output, one set is for user's control signal and another is for synchronous indicator light signal output.

Applications

They are extensively installed in the fuel tanks, oil-pressure equipments, chemical and cooling vessels, etc. Furthermore, they are mostly used to detect liquid substance such as water, oil and chemicals.

Wiring





Float Level Switches



LS series is featured for concise structure, delicate design, durable operations, and perfect fuction. They are extensively installed in the fuel tanks, oil-pressure equipments, chemical and cooling vessels, etc. Further more they are mostly used to detect substance such as water, oil and chemicals. When the liquid level up to the upper limit or down to the low limit, the controller will send out signal or control the pump or valve. Float level switch is suitable for detecting the level of small tanks. SPDT relay have the ability to control two 0.5 Amps loading, one

normal open, the other one normal closed.

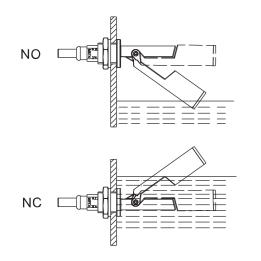
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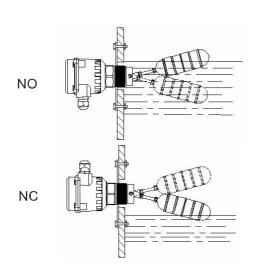
Connection

LS series is outputted by magnet reed, and the user can choose the status of NC or NO by the way of mounting. It can connect to the control system such as PLC, Relay, etc.

Precision: ±3mm under water Repetition: ±1mm under water



The type of output, NO or NC, is defined by the way of mounting. The contact of this product can connect to the other control units.



Accessories

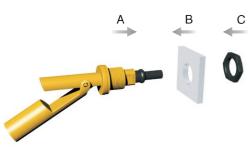
Туре	Flange	Order No.	Drawing
LS1001 LS1002	وق	S4F0	G1 2-nII
Туре	Fixture	Order No.	Drawing
LS1001 LS1002		S0C0	058.00 ± 0.05 19.00 ± 0.00 2-C0.5 19.00 ± 0.00 19.00

Dimensions (mm)	9'21 Q	68.5	332	PZI PZI	
Model	L	S0	LS	61	
Order no	LS0001	LS0003	LS1001	LS1002	
Туре	Standard	Anti–strong acid / alkali	Standard	Standard	
Connection		M18	G11/2 "A		
Cable entrance	1M PVC Cable	1M PUR Cable	M20×P1.5		
Electric Design	А	C/DC	AC	C/DC	
Output	N	O / NC	NO	D/NC	
Operating pressure	MAX.240	VAC/200VDC	19~60VD0	C/14~250VAC	
Current loading	0.5A (2	40VAC/DC)	3(1)A/250VAC		
Switch Capacity		70W			
Sensing degree		± 30°	± 15°		
Ambient pressure (bar)		10		10	
Contact resistance (Ω)		80			
Storage humidity	20	%~70%	20%~70%		
Operating humidity	20	%~70%	20%	%~70%	
Operating temperature(°C)	-20~80	-20~100	-20~200	-20~200	
Ambient temperature(°C)	-20~80	-20~100	-20~200	-20~200	
Housing material	PBT	PP	Aluminium	Aluminium	
Float material	PBT	PP	SS 304	SS 316	

Notice: PP is suitable for condition of PH value from $0\sim14$.

Mounting

LS0 Float Level Switches



A: Main part B: Wall C: Nut

LS1 Float Level Switches

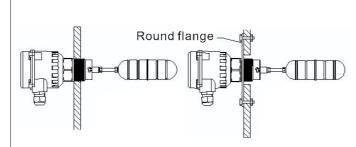
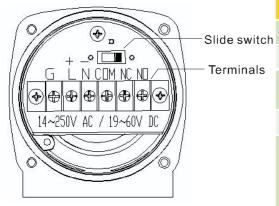


Fig.1 Standard mounting Fig.2 Mounting with flange

Terminal Mounting



	Terminal	Sign	Description
ch	1	G	Connect the ground wire to the housing
_	2	L+	DC: 19~60V, AC: 14~250V
S	3	N-	Connect terminal 2 to power"+"while inputting the DC.
	4	СОМ	Common Terminal
	5	NC	When this product is mounted on the wall of the tank with the indicator under, it is the status of NO output. Then choose type of indictor operation between continuous bright or continuous dim via slide switch.(Fig.3)
	6	NO	When this product is mounted on the wall of the tank with the indicator upper, it is the ststus of NC output. Then choose type of indictor operation between continuous bright or continuous dim via slide switch. (Fig.4)



Features



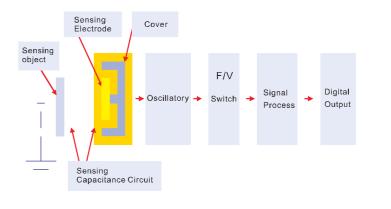
- Plastic thread type and cylinder type; Structure of sensors, durable working, and supply voltage AC/DC available
- Stable Operation: Without adjustable and mechanical components, proximity sensors don't be affected by the qualities of mediums and the variation of density, and it can work immediately after installation
- A variety of size and of outputs, easy installation, user-friendly handling.
- Operating temperature:-25~80(℃); High temperature type:-25~100(℃)
- Protection Classification: IP67
- Certification: CE and RoHS
- Sensing Objects: Solids and liquids
- Output: NPN、PNP、AC、DC、NO、NC
- Display: LED.
- Electric Protection: Overload, short-circuit, reverse polarity

Operating Principle

Capacitive proximity sensors belong to a sort of position sensors. Similar to the structure of a capacitor, the probe of sensor acts as one pole of capacitor and another pole is the sensing object. While the sensing object approaches a proximity sensor, the dielectric constant may change between object and sensor. Meanwhile, this causes the circuit to alter. The sensing objects of capacitive proximity sensors can be not only metals but also insulting solids, liquids, and powders. When detecting the low-k objects, proximity sensors can enhance the sensitivity by modifying clockwise the multipotentiometer behind the sensors; furthermore, a normal potentiometer makes a capacitive proximity sensor actuate in the position of sensing range by 70%~80%.

The sensing interface of capacitive proximity sensor is composed of two in-line metal electrodes, and it is similar to an open capacitors. These two electrodes constitute a capacitance with a series connection inside theRC oscillatory circuit. When the power is on, the RC oscillator stop working until a sensing object approaches the sensing interface due to the increasing volume of capacitance. Through the comparison between the signals handled by the post-circuit and the internal signals, a capacitive proximity sensor can detect the existence of objects. It can sense not only the metals but also the non-metals; moreover, the sensing range to the metals can acquire maximum value. The sensing range of the non-metals depends on the dielectric constants of the sensing materials. The higher dielectric constant, the longer sensing

Operation Procedure of Capacitive Proximity Sensors





Capacitive Proximity Sensors



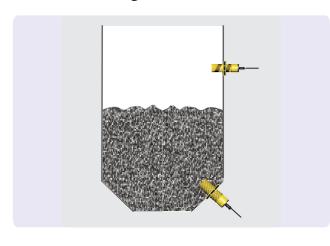
Capacitive proximity sensors belong to a sort of position sensors. Similar to the structure of a capacitor, the probe of sensor acts as one pole of capacitor and another pole is the sensing object. While the sensing object approaches a proximity sensor, the dielectric constant may change between object and sensor. Meanwhile, this causes the circuit to alter.



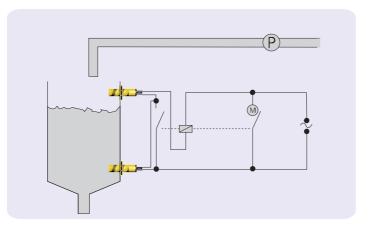
Applications

Capacitive Proximity Sensors can sense metals and non-metals, such as liquids, solids in the funnels, the storage tanks, and the granaries. They are applied extensively in the industry; for example medical, semiconductor, timbering, papermaking, glass, plastics, foods, cement, chemistry engineering, and etc.

Sensing Level of Solids



Sensing Level of Liquids

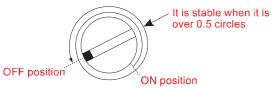


Sensitivity adjustment

A Without any target in front of the sensing face, turn the sensitivity potentiometer clockwise until the proximity sensor turns ON (LED light turns on).



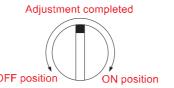
C If the difference between ON position and OFF position in B is more than 0.5 turns, the operation sensor is stable.



B With a target in front of the sensing face, turn the sensitivity potentiometer anticlockwise from the ON position stated in A until the proximity sensor turns OFF (LED light turns off).



If you set sensitivity potentiometer at center position between ON and OFF position, sensitivity setting is completed.

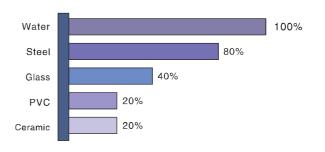


- * When there is distance fluctuation between proximity sensor and target, please adjust B with target at farthest from this unit.
- ** Turning potentiometer clockwise is maximum and turning anticlockwise it is minimum. Number of adjustment should be 6 ± 2 revolution and if you turn right or left excessively, it is non–stop.

С	on	ne	cti	on
_	011	110	Oti	011

Electric Design	Connection	Wiring/Core Color	Connection
2-Wire	2M PVC	BN Brown BU Blue	BN L+ L+ L1 3 BU N L-
	M12 Socket	WH white BN Brown (2) (3) (4) BU Blue BK Black	BN C L+
3-Wire	2M PVC	BN Brown BU Blue BK Black	PNP connection BN L+ 4 BK 3 BU L- NPN connection BN L+ BK 3 BU L-
	M12 Socket	WH white BN Brown	PNP connection BN L+ BK BU L- NPN connection BN L+ BN L- NPN connection BN L- L- NPN connection

The relationship of object material and detecting distance



Accessories

Type	Connector Order No.					
	С	02	L	5	С	12
I L	C: Cable	Length 02: 2M 05: 5M 10: 10M	Connector I: Straight L: Angled	Pole 4: 4 5: 5	Material R:PUR C:PVC S:PVC shielded wire	Size 12: M12

Capacitive Level Switches

Type	Socket					
Order No.	US0013	US0014	US0015	US0016		
Socket						
Spec.	M12 Straight, 4-Pole, Female	M12 Angled, 4-Pole, Female	M12 Straight, 4-Pole, Male	M12 Angled, 4-Pole, Male		
Drawing No.	0.73/201	161 [41,00] REF. 101 [41,00] 161 [41,00] 162 [41,00] 163 [41,00] 164 [41,00] 165 [41,00] 167 [41,00] 168 [41,00]	2 116 [53/74] Ø794 [20.17] OD CABLE RANGE 13-263-3-6	181 [41.00] REF. 181 [41.00] 181 [41.00] 182 [41.00] 182 [41.00] 183 [41.00] 184 [41.00] 185 [41.00] 186 [41.00]		

Size	M18				
Specification	Cable				
Sensing Range	8mm	8mm			
four wire PNP connection					
1EN C L+ 2YH- 2YH- PNP 3BU PNP		=			
four wire NPN connection IBN O L+ O L+ O L+ O L- O L-	(€ RoHS	SH BH Anti-corrosive			
Three wire PNP NO	CA0004				
Three wire PNP NC	CA0005				
Three wire NPN NO	CA0006				
Three wire NPN NC	CA0007				
Four wire PNP NO/NC		CA0018			
Four wire NPN NO/NC		CA0012			
Sensing Surface	Non-flush	Non-flush			
Operating voltage [V]	10~36DC	10~36DC			
Current loading [mA]	250	250			
Short-circuit protection	Pulse	Pulse			
Reverse polarity protection	YES	YES			
Overload protection	YES	YES			
Voltage drop [V]	< 2.5	< 2.5			
Consumed current [mA]	< 13(24VDC)	< 13(24VDC)			
Real sensing range [mm]	8 ± 10%	8 ± 10%			
Operating range [mm]	0~6.5	0~6.5			
Switch-point drift [%/Sr]	-15~15	−15∼15			
Hysteresis [%/Sr]	1~15	1~15			
Switching frequency [Hz]	40	40			
Operating temperature [$^{\circ}$ C]	-25~80	-25~80			
Protection classification	IP67	IP67			
Adjustment factors	Water=1 / Glass approx.0.4 / Cera	amic approx .0.2 / PVC approx.0.2			
Housing material	PBT+GF	PP+GF			
Switching state display LED	Red(90°)	Red(90°)			
Connection	PVC-Cable /2m;3x0.34mm ²	PVC-Cable /2m;4x0.34mm²			
Accessary	Fixed nut and screw driver				
Dimensions (mm)	MGSX LED	WIST LED			

CA

M18

CB

M30

		10			
Size	M18				
Specification	Cal	ole			
Sensing Range	8mm	8mm			
	(6 RoHS	(É RoHS			
Two wire AC/DC NO	CA0001				
Two wire AC/DC NC	CA0002				
Two wire DC NO/NC		CA0008			
Sensing Surface	Non-flush	Non-flush			
Operating voltage [V]	20~250AC	10~36DC			
Current loading (continuous) [mA]	250(~50°C)/200(~70°C)	250			
Current loading (peak) [mA]	1.5 A(20 ms / 0.5 Hz)				
Minimum current loading [mA]	5				
Short-circuit protection	NO	Pulse			
Reverse polarity protection	NO	YES			
Overload protection	NO	YES			
Voltage drop [V]	< 10 AC / < 8 DC	< 4.6			
Leakage current [mA]	< 2.5(250 V AC)/ < 1.7(110 V AC) / < 1.5(24 V DC)	<1(24VDC)			
Real sensing range [mm]	8 ± 10%	8 ± 10%			
Operating range [mm]	0~6.5	0~6.5			
Switch-point drift [%/Sr]	−15~15	-15~15			
Hysteresis [%/Sr]	1~15	1~15			
Switching frequency [Hz]	25AC / 40DC	40			
Operating temperature [°ℂ]	-25~80	-25~80			
Protection classification	IP67	IP67			
Adjustment factors	Water=1 / Glass approx.0.4 / Ceram				
Housing material	PBT+GF	PBT+GF			
Switching state display LED	Red(90°)	Red(90°)			
Connection		m;2x0.34mm²			
Accessary	Fixed nut and screwdriver				
Dimensions (mm)	# 50	MSGI TO STATE OF STAT			

Size	M30			
Specification	C	able	Connector	
Sensing Range	15mm	15mm	15mm	
	CE RoHS **	SHOR 3)	(É RoHS	
Three wire PNP NO	CB0004		CB0012	
Three wire PNP NC	CB0005		CB0013	
Three wire NPN NO	CB0006		CB0014	
Three wire NPN NC	CB0007		CB0015	
Four wire PNP NO/NC		CB0018		
Four wire NPN NO/NC		CB0022		
Sensing Surface	Non-flush	Non-flush	Non-flush	
Operating voltage [V]	10~36DC	10~36DC	10~36DC	
Current loading [mA]	250	250	250	
Short-circuit protection	Pulse	Pulse	Pulse	
Reverse polarity protection	YES	YES	YES	
Overload protection	YES	YES	YES	
Voltage drop [V]	< 2.5	< 2.5	< 2.5	
Consumed current [mA]	< 13(24VDC)	< 13(24VDC)	< 13(24VDC)	
Real sensing range [mm]	15 ± 10%	15 ± 10%	15 ± 10%	
Operating range [mm]	0~12	0~12	0~12	
Switch-point drift [%/Sr]	-15~15	-15~15	-15~15	
Hysteresis [%/Sr]	1~15	1~15	1~15	
Switching frequency [Hz]	40	40	40	
Operating temperature [℃]	-25~80	-25~80	-25~80	
Protection classification	IP67	IP67	IP67	
Adjustment factors		s approx.0.4 / Ceramic approx .0.		
Housing material	PBT+GF	PP+GF	PBT+GF	
Switching state display LED	Red(90°)	Red(90°)	Red(90°)	
Connection	PVC-Cable /2m;3x0.34mm ²	PVC-Cable /2m;4x0.34mm²	M12 connector	
Accessary	Fixed nut and screwdriver			
Dimensions (mm)	MERCES LED	ASOLS TO SO	NOOLS IN THE PARTY OF THE PARTY	

Level Measurement

CB M30

CC Level Measurement Ф34

ema Process Automation

Radar Wave Level Sensors

Guided Radar (TDR)

Vibrating Fork Rotating Paddle Ultrasonic Level Switches Level Sensors Level Sensors

Float Level Switches

Size	M30				
Specification	Cable	Connector			
Sensing Range	15mm	15mm			
	(BoHS	SHOS SOLUTION OF THE SOLUTION			
Two wire DC NO/NC	CB0008	CB0016			
Sensing Surface	Non-flush	Non-flush			
Operating voltage [V]	10~36DC	10~36DC			
Current loading (continuous)	250	250			
Short-circuit protection	Pulse	Pulse			
Reverse polarity protection	YES	YES			
Overload protection	YES	YES			
Voltage drop [V]	< 4.6	< 4.6			
Leakage current [mA]	< 1(24VDC)	< 1(24VDC)			
Real sensing range [mm]	15 ± 10%	15 ± 10%			
Operating range [mm]	0~12	0~12			
Switch-point drift [%/Sr]	−15 ~ 15	−15∼15			
Hysteresis [%/Sr]	1~15	1~15			
Switching frequency [Hz]	40	40			
Operating temperature [$^{\circ}$ C]	-25~80	-25~80			
Protection classification	IP67	IP67			
Adjustment factors		amic approx .0.2 / PVC approx.0.2			
Housing material	PBT+GF	PBT+GF			
Switching state display LED	Red(90°)	Red(90°)			
Connection	PVC-Cable /2m;2x0.34mm²	M12 connector			
Accessary	Fixed nut an	d screwdriver			
Dimensions (mm)	EST EST	NSOLS AV AV AV AV AV AV AV AV AV A			

Size	Ф	34		
Specification	Cable	Connector		
Sensing Range	20mm	20mm		
	(BoHS	SHOR SINGLE ROLLS		
Three wire PNP NO	CC0004	CC0012		
Three wire PNP NC	CC0005	CC0013		
Three wire NPN NO	CC0006	CC0014		
Three wire NPN NC	CC0007	CC0015		
Sensing Surface	Non-flush	Non-flush		
Operating voltage [V]	10~36DC	10~36DC		
Current loading [mA]	250	250		
Short-circuit protection	Pulse	Pulse		
Reverse polarity protection	YES	YES		
Overload protection	YES	YES		
Voltage drop [V]	< 2.5	< 2.5		
Consumed current [mA]	< 13(24VDC)	< 13(24VDC)		
Real sensing range [mm]	20 ± 10%	20 ± 10%		
Operating range [mm]	0~16	0~16		
Switch-point drift [%/Sr]	-15~15	-15~15		
Hysteresis [%/Sr]	1~15	1~15		
Switching frequency [Hz]	40	40		
Operating temperature [°C]	-25 ~ 80	-25 ~ 80		
Protection classification	IP67	IP67		
Adjustment factors	Water=1 / Glass approx.0.4 / 0 PBT+GF	Ceramic approx .0.2 / PVC approx.0.2 PBT+GF		
Housing material	Red(90°)	Red(90°)		
Switching state display LED Connection	PVC-Cable /2m;3x0.34mm²			
Accessary	PVC-Cable /2m;3x0.34mm ² M12 Connector Fixed nut and screwdriver			
Dimensions (mm)	# 3/4 # 3/4	99.8 © 34.9 WEXT		

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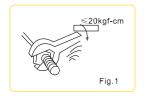
Size	Ф34				
Specification	Cable	Connector			
Sensing Range	20mm	20mm			
	CE BOHS	SHORS (K. BIONE)			
Two wire DC NO/NC	CC0008	CC0016			
Sensing Surface	Non-flush	Non-flush			
Operating voltage[V]	10~36DC	10~36DC			
Current loading (continuous)	250mA	250mA			
Short-circuit protection	Pulse	Pulse			
Reverse polarity protection	YES	YES			
Overload protection	YES	YES			
Voltage drop[V]	< 4.6	< 4.6			
Leakage current[mA]	< 1(24VDC)	< 1(24VDC)			
Real sensing range[mm]	20 ± 10%	20 ± 10%			
Operating range[mm]	0~16	0~16			
Switch-point drift [%/Sr]	−1 5∼15	–15 ~ 15			
Hysteresis[%/Sr]	1~15	1~15			
Switching frequency [Hz]	40	40			
Operating temperature[℃]	-25~80	-25 ~ 80			
Protection classification	IP67	IP67			
Adjustment factors		amic approx .0.2 / PVC approx.0.2			
Housing material	PBT+GF	PBT+GF			
Switching state display LED	Red(90°)	Red(90°)			
Connection	PVC-Cable /2m;2x0.34mm ²	M12 Connector			
Accessary		d screwdriver			
Dimensions(mm)	914 9 24 9 25 9 26 9	593 # 344 			

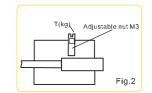
Size		35 × 70mm				
Specifica	ation	Cable				
Sensing Range			25mm		25mm	
Gensing Ivange		(€ RoHS		(€ RoHS	CORNOR CONTROL OF THE PARTY OF	
	PNP NO/NC		CD0001		00000	
	PNP NO/NC		NI fl. I		CD0002	
Sensing S			Non-flush		Non-flush	
	voltage [V]		10~36VDC		10~36VDC	
	ading [mA]		200mA		200mA	
	uit protection		Pulse		Pulse	
	olarity protection		YES		YES	
Overload p		YES			YES	
Voltage dr	op [v] d current [mA]	< 2.5 < 30(24VDC)			< 2.5 < 30(24VDC)	
	ng range [mm]	25 ± 10%			25 ± 10%	
	range [mm]		0~20		0 ~20	
	int drift [%/Sr]		-15~15		-15~ 15	
Hysteresis			1~15		1 ~15	
-	frequency [Hz]		5		5	
	temperature [°C]		-25~80		−25~ 80	
	classification		IP67		IP67	
Adjustmer		Water	=1 / Glass approx.0.4 / Cerami	c approx .0		
Housing m			PA+GF			
	Switching state LED		Yellow(90°)		Yellow(90°)	
Function display	Operating LED		Green(90°)		Green(90°)	
uispiay	Function LED		Red(90°)		Red(90°)	
Connectio	n	PVC-Cable /2m;3x0.34mm²			\cap^2	
Dimensions(mm)		35.0 270 270 0 25	73.0 70.0 70.0 70.0 70.0 70.0 70.0 70.0		35.0 27.0 15.6 4 3.5	

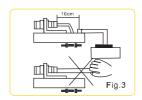
Installation

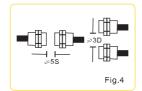
Туре	Mounting	Mounting Size	Mounting Direction
CA	Standard Mounting (with nut)	1、Nut: M18×1 2、Vent: 18.2 <d<22(mm) 3、Non-flash mounting</d<22(mm) 	
СВ	Standard Mounting (with nut)	 Nut: M30×1.5 Vent: 30.2<d<34(mm)< li=""> Non-flash mounting </d<34(mm)<>	
cc	Mounting Clamp	 Vent: 34.2<d<40(mm)< li=""> Fixed Bolt: M5 Non-flash mounting </d<40(mm)<>	
CD	Fixture Wire	Mount the wire through the holes of sensor, and fix it to the tube.	

Installation Notice









- Mounting for thread type :Don`t twist the torgue too hard (Fig.1)
- Mounting for cylinder type: To adjust the fixed screw and keep the torque in the range of 2-4kgf-cm. (Fig. 2)
- Lead protection: Please fasten the lead which is located 10cm far away the sensor by a clip in order to avoid the damage of sensor resulted from the lead affected by an external force. (Fig. 3)
- To prevent the mutual influences between the sensors: When mounting in facing way or apposed way, please follow the instruction in Fig.4 to avoid of the false operation from the mutual influences.
- Notice: S: Sensing distance D:Sensor diameter